

Advanced User's Guide



User's Guides and where do I find them?

Which Guide?	What's in it?	Where is it?
Product Safety Guide	Read this Guide first. Please read the Safety Instructions before you set up your machine. See this Guide for trademarks and legal limitations.	Printed / In the Box
Quick Setup Guide	Follow the instructions for setting up your machine and installing the drivers and software for the operating system and connection type you are using.	Printed / In the Box
Basic User's Guide	Learn the basic Fax, Copy, Scan and Direct Print operations and how to replace consumables. See troubleshooting tips.	Printed / In the Box
Advanced User's Guide	Learn more advanced operations: Fax, Copy, security features, printing reports and performing routine maintenance.	PDF file / Installer CD-ROM / In the Box
Software User's Guide	Follow these instructions for Printing, Scanning, Network Scanning, Remote Setup, PC-Fax, and using the Brother ControlCenter utility.	PDF file / Installer CD-ROM / In the Box
Network User's Guide	This Guide provides useful information about wired and wireless network settings and security settings using the Brother machine. You can also find supported protocol information for your machine and detailed troubleshooting tips.	PDF file / Installer CD-ROM / In the Box
Wi-Fi Direct™ Guide (MFC-8710DW, MFC-8810DW and MFC-8910DW)	This Guide provides details on how to configure and use your Brother machine for wireless printing directly from a mobile device supporting the Wi-Fi Direct™ standard.	PDF file / Brother Solutions Center ²
Google Cloud Print Guide	This Guide provides details on how to configure your Brother machine to a Google account and use Google Cloud Print services for printing over the Internet from devices using Gmail™ for mobile, GOOGLE DOCS™ for mobile and applications for the Chrome OS.	PDF file / Brother Solutions Center ²
Mobile Print/Scan Guide for Brother iPrint&Scan	This Guide provides useful information about printing JPEG and PDF ¹ files from your mobile device and scanning from your Brother machine to your mobile device when connected on a Wi-Fi network.	PDF file / Brother Solutions Center ²

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Which Guide?	What's in it?	Where is it?
AirPrint Guide	This Guide provides information for using AirPrint to print from Mac OS X 10.7.x and your iPhone, iPod touch, iPad, or other iOS device to your Brother machine without installing a printer driver.	PDF file / Brother Solutions Center ²

¹ PDF printing is not supported on Windows[®] Phone.

² Visit us at http://solutions.brother.com/.

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1

General Setup

IMPORTANT NOTE

■ Most of the illustrations in this User's Guide show the MFC-8910DW.

Memory storage

Your menu settings are stored permanently, and in the event of a power failure will *not* be lost. Temporary settings (for example, Contrast, Overseas Mode) *will* be lost. Also, during a power failure the machine will retain the date and time and programed fax timer jobs (for example, Delayed Fax) for approximately 60 hours. Other fax jobs in the machine's memory will not be lost.

Volume settings

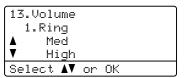
Ring volume

You can choose a ring volume level from a range of settings, from High to Off.

While in FAX mode press <a>□ or <a>□ or <a>□ to adjust the volume level. The LCD will show the current setting, and each key press will change the volume to the next level. The machine will keep the new setting until you change it.

You can also change the ring volume through the menu:

1 Press Menu, 1, 3, 1.

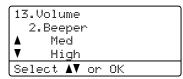


- Press ▲ or ▼ to choose Low, Med, High or Off.
 Press OK.
- 3 Press Stop/Exit.

Beeper volume

When the beeper is on, the machine will beep when you press a key, make a mistake, or after you send or receive a fax. You can choose a range of volume levels, from High to Off.

1 Press Menu, 1, 3, 2.



- Press ▲ or ▼ to choose Low, Med, High or Off.
 Press OK.
- 3 Press Stop/Exit.

Speaker volume

You can choose a range of speaker volume levels, from High to Off.

1 Press Menu, 1, 3, 3.



- Press ▲ or ▼ to choose Low, Med, High or Off.
 Press OK.
- 3 Press Stop/Exit.

You can also adjust the speaker volume with the control panel keys.

- 1 Press (FAX).
- 2 Press Hook.
- 3 Press ♥ or ♥ . This setting will stay until you change it again.
- 4 Press Hook.

1

Automatic Daylight Saving Time

You can set the machine to change automatically for Daylight Saving Time. It will set itself forward one hour in the Spring, and back one hour in the Fall.

1 Press Menu, 0, 2, 2.



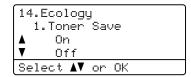
- Press A or ▼ to choose On or Off. Press OK.
- 3 Press Stop/Exit.

Ecology features

Toner Save

You can save toner using this feature. When you set Toner Save to On, print appears lighter. The default setting is Off.

1 Press Menu, 1, 4, 1.



- Press ▲ or ▼ to choose On or Off. Press OK.
- 3 Press Stop/Exit.



We do not recommend Toner Save for printing Photo or Gray Scale images.

Sleep Time

The Sleep mode Setting can reduce power consumption. When the machine is in Sleep mode (Power Save mode) it acts as though it were turned off. The machine will wake up and start printing when it receives a print job.

You can choose how long the machine must be idle before it goes into Sleep mode. When the machine receives a fax or a print job, the timer will be reset. The default setting is 3 minutes.

While the machine is in Sleep mode the LCD will show Sleep.

1 Press Menu, 1, 4, 2.



- 2 Enter the length of time (0-90 minutes) the machine is idle before entering Sleep mode.

 Press **OK**.
- 3 Press Stop/Exit.

Deep Sleep mode

If the machine is in Sleep mode and does not receive any jobs for a certain length of time, the machine will go into Deep Sleep mode automatically and the LCD will show Deep Sleep. Deep Sleep mode uses less power than Sleep mode. The machine will wake up when it receives a fax or a print job.

(For MFC-8710DW, MFC-8810DW and MFC-8910DW) If a wireless network is enabled, the machine does not enter Deep Sleep mode.

For the procedure to disable the wireless network >> Network User's Guide: Control panel setup

Quiet mode feature

Quiet mode

The Quiet mode setting can reduce noise while printing. When Quiet Mode is turned On, the print speed becomes slower. The default setting is Off.

1 Press Menu, 1, 5.



- Press ▲ or ▼ to choose on or off. Press OK.
- 3 Press Stop/Exit.

LCD Contrast

You can change the contrast to make the LCD look lighter or darker.





- Press ▶ to make the LCD darker. Or, press ◀ to make the LCD lighter. Press OK.
- 3 Press Stop/Exit.

Dial Prefix

The Dial Prefix setting will automatically dial a predefined number before every fax number you dial. For example: If your telephone system requires a 9 to dial an outside number use this setting to automatically dial 9 for every fax you send.

Setting up the prefix number

- (USA) Press Menu, 0, 5. (Canada) Press Menu, 0, 6.
- 2 Enter the prefix number (up to 5 digits) on the dial pad.
 Press **OK**.



- You can use the numbers 0 to 9, #, *
 and !. (Press Hook to display "!".)
- You cannot use! with any other numbers or characters.
- If your telephone system requires a timed break recall (hookflash), press **Hook** to enter the break.
- (Canada only) If the pulse dialing mode is on, # and * are not available to use.
- 3 Press Stop/Exit.

Changing the prefix number

- (USA) Press Menu, 0, 5. (Canada) Press Menu, 0, 6.
- 2 Do one of the following:
 - To change the prefix number, press 1.
 - To delete the prefix number, press 1, and then press Clear to delete the digits. Press OK. Go to step 4.
 - To exit without making a change, press **2**. Go to step **4**.



- You can use the numbers 0 to 9, #, * and !. (Press Hook to display "!".)
- You cannot use! with any other numbers or characters.
- If your telephone system requires a timed break recall (hookflash), press Hook to enter the break.
- (Canada only) If the pulse dialing mode is on, # and * are not available to use.
- 3 Enter a new prefix number using the dial pad (up to 5 digits). Press **OK**.
- 4 Press Stop/Exit.

Mode Timer

The machine has three mode keys on the control panel: **FAX**, **SCAN**, and **COPY**.

You can set how much time the machine takes after the last Copy or Scan operation to return to FAX mode. If you choose Off, the machine will stay in the mode you used last.

This setting also sets the time the machine will change from registered user to the Public mode when using Secure Function Lock. (See *Switching Users* >> page 10.)



1 Press Menu, 1, 1.



Press A or V to choose 0 Sec, 30 Secs, 1 Min, 2 Mins, 5 Mins or Off.

Press OK.

3 Press Stop/Exit.

2

Security features

Secure Function Lock 2.0

Secure Function Lock lets you restrict Public access to the following machine functions:

- Fax Tx
- Fax Rx
- Copy
- Scan ¹
- USB Direct
- Print ²
- Page Limit ³
- Scan includes scan jobs sent via Brother iPrint&Scan.
- Print includes print jobs via AirPrint, Google Cloud Print and Brother iPrint&Scan.
- Page Limit is configured using Web Based Management.

This feature also prevents users from changing the default settings of the machine by limiting access to the user-defined Menu settings.

Before using the security features you must first enter an administrator password.

Access to restricted operations can be enabled by creating a restricted user.
Restricted users must enter a password to use the machine.

Make a careful note of your password. If you forget it, you will have to reset the password stored in the machine. For information about how to reset the password call Brother Customer Service.



- Secure Function Lock can be set manually at the control panel, or by using Web Based Management or BRAdmin Professional 3 (Windows® only). We recommend using Web Based Management or BRAdmin Professional 3 (Windows® only) to configure this feature. (See Network User's Guide.)
- Only administrators can set limitations and make changes for each user.
- When Secure Function Lock is on, you can only use 1.Contrast,
 6.Polled TX and 7.Coverpage under
 2.Setup Send in the Fax menu.
 - If Fax Tx is disabled, you cannot use any of the function in the Fax menu.
- Polling Receive is enabled only when both Fax Tx and Fax Rx are enabled.

Setting the password for the administrator

The password you set in these steps is for the administrator. This password is used to set up users and to turn the Secure Function Lock on or off. (See Setting up restricted users >> page 9 and Turning Secure Function Lock on/off >> page 10.)

1 Press Menu, 1, 8, 1.

```
18.Security
1.Function Lock
New Passwd:XXXX
Enter & OK Key
```

- Enter a four-digit number for the password using numbers 0-9. Press **OK**.
- Re-enter the password when the LCD shows Verify:.

 Press **OK**.
- 4 Press Stop/Exit.

Changing the password for the administrator

1 Press Menu, 1, 8, 1.

```
18.Security
1.Function Lock
▲ Lock Off→On
▼ Set Password
Select ▲▼ or OK
```

- Press ▲ or ▼ to choose Set Password.

 Press OK
- 3 Enter the registered four-digit password. Press **OK**.
- 4 Enter a four-digit number for the new password.
 Press **OK**.
- 5 If the LCD shows Verify: re-enter the new password.
 Press **OK**.
- 6 Press Stop/Exit.

Setting up the Public user mode

Public user mode restricts the functions that are available for Public users. Public users do not need to enter a password to access the features made available through this setting. You can set up one Public user.

1 Press Menu, 1, 8, 1.



- Press A or V to choose Setup ID. Press OK.
- 3 Enter the administrator password. Press **OK**.
- Press A or ▼ to choose Public. Press OK.
- 5 Press A or V to choose Enable or Disable for Fax Tx.
 Press OK.

After you have set Fax Tx, repeat this step for Fax Rx, Copy, Scan, USB Direct and Print. When the LCD shows Exit, press **OK**.

6 Press Stop/Exit.

Setting up restricted users

You can set up users with a password and restrict the functions that are available to them. You can set up more advanced restrictions, such as by page count or PC user login name, through Web Based Management. (See Network User's Guide.) You can set up to 25 restricted users.

1 Press Menu, 1, 8, 1.



- Press A or V to choose Setup ID. Press OK.
- 3 Enter the administrator password. Press **OK**.
- 4 Press ▲ or ▼ to choose UserXX.
 Press OK
- Use the numeric keys to enter the user name. (See Basic User's Guide: Entering text.)

 Press **OK**.
- 6 Enter a four-digit password for the user. Press OK.
- Press ▲ or ▼ to choose Enable or Disable for Fax Tx. Press OK. After you have set Fax Tx, repeat this step for Fax Rx, Copy, Scan, USB Direct and Print. When the LCD shows Exit, press OK.
- 8 Repeat steps 4 to 7 for entering each additional user and password.
- 9 Press Stop/Exit.



You cannot input the same name for different users.

Turning Secure Function Lock on/off

If you enter the wrong password, the LCD will show Wrong Password. Re-enter the correct password.

Turning Secure Function Lock on

1 Press Menu, 1, 8, 1.

```
18.Security
1.Function Lock

▲ Lock Off→On
▼ Set Password
Select ▲▼ or OK
```

- Press A or V to choose Lock Off→On.
 Press OK.
- Enter your four-digit administrator password.
 Press **OK**.

Turning Secure Function Lock off

1 Press Menu, 1, 8, 1.

```
18.Security
1.Function Lock
▲ Lock On→Off
▼ Change ID
Select ▲▼ or OK
```

- Press ▲ or ▼ to choose Lock On→Off.
 Press OK.
- Enter your four-digit administrator password. Press OK.

Switching Users

This setting allows you to switch between registered restricted users or Public mode when Secure Function Lock is turned on.

Changing to the restricted user mode

1 Hold down Shift and press Secure Print.



- Press ▲ or ▼ to choose ID. Press **OK**.
- 3 Enter your four-digit password. Press **OK**.



- If your User ID has a page limit restriction and you have already reached the maximum number of pages, the LCD will show Limit Exceeded when you print data. Contact your administrator to check your Secure Function Lock Settings.

Changing to the Public mode

After a restricted user has finished using the machine, it will return to the Public setting within the same time as the Mode Timer setting (Menu, 1, 1). (See Mode Timer >> page 6.) You can also exit from the restricted user mode by pressing the current Mode key you are in. Then LCD will ask you Go to Public?.

Press 1 to choose 1. Yes.



If the function you want to use is restricted for all users, Not Available will appear on the LCD and the machine will go back to the Ready mode. You cannot access the function you want to use. Contact your administrator to check your Secure Function Lock Settings.

Setting Lock

Setting Lock lets you set a password to stop other people from accidentally changing your machine settings.

Make a careful note of your password. If you forget it, you will have to reset the passwords stored in the machine. Please call your administrator or Brother Customer Service.

While Setting Lock is On, you cannot change the settings without a password. You can only change the following Fax transmission settings that are in the FAX menu (**Menu**, **2**, **2**).

- Contrast
- Fax Resolution
- Delayed Fax
- Real Time TX
- Polled TX
- Overseas Mode

Machine settings cannot be changed using the **Remote Setup** while Setting Lock is On.

Setting up the password

1 Press Menu, 1, 8, 2.

18.Security
2.Setting Lock
New Passwd:XXXX
Enter & OK Key

- 2 Enter a four-digit number for the password using numbers 0-9. Press **OK**.
- Re-enter your password when the LCD shows Verify:.

 Press **OK**.
- 4 Press Stop/Exit.

Changing your Setting Lock password

1 Press Menu, 1, 8, 2.



- Press A or ▼ to choose Set Password. Press OK.
- 3 Enter your four-digit password. Press **OK**.
- 4 Enter a four-digit number for the new password.
 Press **OK**.
- 5 Re-enter your new password when the LCD shows Verify:.
 Press **OK**.
- 6 Press Stop/Exit.

Turning Setting Lock on/off

If you enter the wrong password when following the instructions below, the LCD will show Wrong Password. Re-enter the correct password.

Turning Setting Lock on

1 Press Menu, 1, 8, 2.



- Press ▲ or ▼ to choose on. Press **OK**.
- 3 Enter your four-digit password. Press **OK**.
- 4 Press Stop/Exit.

Turning Setting Lock off

1 Press Menu, 1, 8, 2.

```
18.Security
2.Setting Lock
Password:XXXX
Enter & OK Key
```

- Enter your four-digit password. Press **OK** twice.
- 3 Press Stop/Exit.

Restricting dialing

This feature is to prevent users from sending a fax or calling a wrong number by mistake. You can set the machine to restrict dialing when you use the dial pad, One Touch, Speed Dial and LDAP search ¹.

If you choose Off, the machine does not restrict any dialing method.

If you choose Enter # twice, the machine will prompt you to re-enter the number, and then if you re-enter the same number correctly, the machine will start dialing. If you re-enter the wrong number, the LCD will show an error message.

If you choose On, the machine will restrict all fax sending and outbound calls for that dialing method.

LDAP is included with MFC-8810DW and MFC-8910DW. LDAP is available as a download for MFC-8510DN and MFC-8710DW. You can download LDAP from the Brother Solutions Center at: http://solutions.brother.com/.

Dial pad restriction

1 Press Menu, 2, 6, 1.



- Press A or ▼ to choose On, Off or Enter # twice. Press OK.
- 3 Press Stop/Exit.

One Touch restriction

1 Press Menu, 2, 6, 2.

```
26.Dial Restrict.
2.One Touch Dial
Δ On
▼ Off
Select Δ▼ or OK
```

- Press ▲ or ▼ to choose On, Off or Enter # twice. Press OK.
- 3 Press Stop/Exit.

Speed Dial restriction

1 Press Menu, 2, 6, 3.

```
26.Dial Restrict.
3.Speed Dial

On

Off
Select AV or OK
```

- Press A or V to choose On, Off or Enter # twice.
 Press OK.
- 3 Press Stop/Exit.

LDAP server restriction (MFC-8810DW and MFC-8910DW)

(The LDAP function is available as a download for MFC-8510DN and MFC-8710DW.)

1 Press Menu, 2, 6, 4.



- Press A or V to choose On, Off or Enter # twice. Press OK.
- 3 Press Stop/Exit.



- The Enter # twice setting will not work if you press Hook before entering the number. You will not be asked to re-enter the number.
- Restricted dialing will not work when you use an external phone.
- The machine cannot restrict dialing when you use the Redial/Pause button.
- If you chose On or Enter # twice, you can not use the Broadcasting feature and can not combine quick dial numbers when dialing.

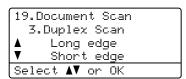
Sending a fax

Additional sending options

Changing a 2-sided fax layout (MFC-8810DW and MFC-8910DW)

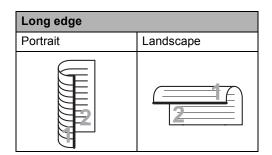
You need to choose the duplex scanning format before you send a 2-sided fax. The format you choose will depend on the layout of your 2-sided document.

1 Press Menu, 1, 9, 3.



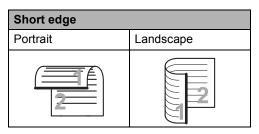
- 2 Do one of the following:
 - If your document is flipped on the Long edge, press A or V to choose Long edge.

Press OK.



■ If your document is flipped on the Short edge, press A or V to choose Short edge.

Press OK.



3 Press Stop/Exit.

Sending faxes using multiple settings

Before you send a fax, you can change any combination of these settings: contrast, resolution, Overseas mode, delayed fax timer, polling transmission, real time transmission or cover page settings.



- 2 Do one of the following:
 - To change more settings, press 1.

 The LCD returns to the Setup Send menu so you can change another setting.
 - If you have finished changing settings, press 2 and go to the next step for sending your fax.

Contrast

For most documents the default setting of Auto will give the best results. Auto automatically chooses a suitable

Auto automatically chooses a suitable contrast for your document.

If your document is very light or dark, changing the contrast may improve the quality of the fax.

Use Dark to make the faxed document lighter.

Use Light to make the faxed document darker.

- 1 Make sure you are in FAX mode 📠
- 2 Load your document.
- 3 Press Menu, 2, 2, 1.



Press ▲ or ▼ to choose Auto, Light or Dark.
Press OK.



Even if you choose Light or Dark, the machine will send the fax using the Auto setting if you choose Photo as the Fax Resolution.

Changing Fax Resolution

The quality of a fax can be improved by changing the Fax Resolution. Resolution can be changed for the next fax or for all faxes.

To change the default Fax Resolution setting

- 1 Make sure you are in FAX mode 👜.
- Press Menu, 2, 2, 2.



3 Press A or V to choose Standard, Fine, S. Fine Or Photo. Press OK.



You can choose four different resolution settings.

Standard: Suitable for most typed documents.

Fine: Good for small print and transmits a little slower than Standard resolution.

S.Fine: Good for small print or artwork and transmits slower than Fine resolution.

Photo: Use when the document has varying shades of gray or is a photograph. This has the slowest transmission time.

Additional sending operations

Sending a fax manually

Manual transmission

Manual transmission lets you hear the dialing, ringing and fax-receiving tones while sending a fax.

- 2 Load your document.
- 3 Press **Hook** and listen for a dial tone.
- Dial the fax number you want to call.
- When you hear the fax tone, press Start.
 - If you are using the scanner glass, press 1 to send a fax.

Sending a fax at the end of a conversation

At the end of a conversation you can send a fax to the other party before you both hang up.

- 1 Ask the other party to wait for fax tones (beeps) and then to press the Start or Send key before hanging up.
- 2 Make sure you are in FAX mode 📠.
- 3 Load your document.
- 4 Press Start.
 - If you are using the scanner glass, press 1 to send a fax.
- 5 Replace the handset of an external telephone.

Dual access

You can dial a number and start scanning the fax into memory—even when the machine is sending from memory, receiving faxes or printing PC data. The LCD will show the new job number.

The number of pages you can scan into the memory will vary depending on the data that is printed on them.



If you get an Out of Memory message while scanning the first page of a fax, press **Stop/Exit** to cancel scanning. If you get an Out of Memory message while scanning a subsequent page, you can press **Start** to send the pages scanned so far, or press **Stop/Exit** to cancel the operation.

Broadcasting

Broadcasting lets you send the same fax message to more than one fax number. You can include Groups, One Touch, Speed Dial numbers and up to 50 manually dialed numbers in the same broadcast.

You can broadcast up to 366 different numbers. This will depend on how many Groups, access codes or credit card numbers you have saved, and on how many delayed or stored faxes are in the memory.

Before you begin the broadcast

One Touch and Speed Dial numbers must be stored in the machine's memory before they can be used in a broadcast. (See Basic User's Guide: Storing One Touch Dial numbers and Storing Speed Dial numbers.)

Group numbers must also be stored in the machine's memory before they can be used in a broadcast. Group numbers include many previously stored One Touch Dial and Speed Dial numbers for easier dialing. (See Setting up Groups for Broadcasting >> page 38.)

How to broadcast a fax



Use (Address Book) to help you choose numbers easily.

1) Make sure you are in FAX mode 🖼



- Load your document.
- 3 Enter a number. Press OK. You can use either a One Touch.

a Speed Dial, a Group number, or a number manually entered using the dial pad. (See Basic User's Guide: How to dial.)

- Repeat step 3 until you have entered all the fax numbers you want to broadcast to.
- Press Start.

After the broadcast is finished the machine will print a broadcast report to let you know the results.



The scan profile of the One Touch, Speed Dial or Group number you chose first will be applied to the broadcast.

Canceling a Broadcast in progress

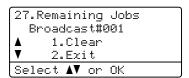
While broadcasting you can cancel the fax currently being sent or the whole broadcast iob.

1 Press Menu, 2, 7.

The LCD will display the Broadcast job number followed by the fax number or name being dialed (for example, #001 0123456789) and the broadcast job number (for example, Broadcast#001).

27.Remaining Jobs **▲** #001 0123456789 ▼ Broadcast#001 Select **∆**V or OK

- Press ▲ or ▼ to choose one of the following:
 - Choose the fax number being dialed, and press OK.
 - Choose the broadcast job number, and press OK.



Press 1 to cancel the fax number or Broadcast job number you chose in step 2, or press 2 to exit without canceling.

> If you chose to only cancel the fax currently being sent in step 2, the LCD will ask you if you want to cancel the broadcast job. Press 1 to clear the whole broadcast job or 2 to exit.

Press Stop/Exit.

Real Time Transmission

When you are sending a fax, the machine will scan the documents into the memory before sending it. Then, as soon as the telephone line is free, the machine will start dialing and sending.

Sometimes, you may want to send an important document immediately, without waiting for memory transmission. You can set Real Time TX to On for all documents or Next Fax:On for the next fax only.



- If the memory is full and you are sending a fax from the ADF, the machine will send the document in real time (even if Real Time TX is set to Off). If the memory is full, faxes from the scanner glass cannot be sent until you clear some of the memory.
- In Real Time Transmission, the automatic redial feature does not work when using the scanner glass.

Sending in real time for all faxes

- 1 Make sure you are in FAX mode 📠
- 2 Press Menu, 2, 2, 5.

```
22.Setup Send
5.Real Time TX

▲ On
▼ Off
Select ▲▼ or OK
```

3 Press A or ▼ to choose On (or Off). Press OK.

Sending in real time for the next fax only

- 2 Press Menu, 2, 2, 5.



3 Press A or ▼ to choose Next Fax:On
 (or Next Fax:Off).
Press OK.

Overseas Mode

If you are having difficulty sending a fax overseas due to a bad connection, then turning on Overseas Mode may help.

This is a temporary setting, and will only be active for your next fax.

- 2 Load your document.
- 3 Press Menu, 2, 2, 8.



4 Press ▲ or ▼ to choose on or off.
Press OK.

Delayed Fax

You can store up to 50 faxes in the memory to be sent within a twenty-four hour period.

- 1 Make sure you are in FAX mode 🖼 .
- 2 Load your document.
- 3 Press Menu, 2, 2, 3.

22.Setup Send 3.Delayed Fax Set Time:12:00 Enter & OK Key

4 Enter the time you want the fax to be sent.

Do one of the following:

If you have set 12h Clock as the format in the Date&Time setting, enter the time in 12-hour format, and then press OK.

Press ▲ or ▼ to choose AM or PM.

Press OK.

■ If you have set 24h Clock as the format in the Date&Time setting, enter the time in 24-hour format, and then press **OK**.

(For example, enter 19:45 for 7:45 PM.)



The number of pages you can scan into the memory depends on the amount of data printed on each page.

Delayed batch transmission

Before sending the delayed faxes, your machine will help you economize by sorting all the faxes in the memory by destination and scheduled time.

All delayed faxes that are scheduled to be sent at the same time to the same fax number will be sent as one fax to save transmission time.

- 1 Make sure you are in FAX mode 🖼 .
- 2 Press Menu, 2, 2, 4.



- 3 Press A or ▼ to choose on (or off). Press OK.
- 4 Press Stop/Exit.

Checking and canceling waiting jobs

Check which jobs are still waiting in the memory to be sent. If there are no jobs, the LCD will show No Jobs Waiting. You can cancel a fax job that is stored and waiting in the memory.

- 1 Press **Menu**, **2**, **7**. The number of jobs still to be sent will be displayed.
- Press ▲ or ▼ to scroll through the waiting jobs, and then choose the job you want to cancel.

 Press OK.
- 3 Do one of the following:
 - Press 1 to cancel the waiting job.
 - Press 2 to exit without canceling the job.
- When you have finished, press Stop/Exit.

Electronic cover page

This feature will *not* work unless you have programmed your Station ID. (See Quick Setup Guide.)

You can automatically send a cover page with every fax. Your cover page includes your Station ID, a comment, and the name stored in the One Touch or Speed Dial memory.

By choosing Next Fax: On you can also display the number of pages on the cover page.

You can choose one of the following preset comments.

- 1.Comment Off
- 2.Please Call
- 3.Urgent
- 4.Confidential

Instead of using one of the preset comments, you can enter two personal messages of your own, up to 27 characters long. (See Basic User's Guide: *Entering text*.)

(See Composing your own comments ➤> page 23.)

- 5. (User Defined)
- 6. (User Defined)

Composing your own comments

You can set up two comments of your own.

- Press Menu, 2, 2, 7, 2.



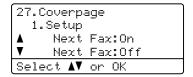
- Press ▲ or ▼ to choose 5 . or 6 . to store your own comment.

 Press OK.
- 4 Enter your own comment using the dial pad. (See Basic User's Guide: *Entering text*.)
 Press **OK**.

Send a cover page for the next fax

If you want to send a cover page only for the next fax, your machine will ask you to enter the number of pages you are sending so it can be printed on the cover page.

- 1 Make sure you are in FAX mode 📠
- 2 Load your document.
- 3 Press Menu, 2, 2, 7, 1.



- 4 Press A or V to choose Next Fax:On (or Next Fax:Off).
 Press OK.
- Press ▲ or ▼ to choose a comment. Press OK.
- 6 Enter two digits to show the number of pages you are sending.

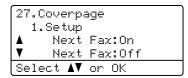
 Press **OK**.

For example, enter **0**, **2** for 2 pages or **0**, **0** to leave the number of pages blank. If you make a mistake, press **◄** or **Clear** to back up and re-enter the number of pages.

Send a cover page for all faxes

You can set the machine to send a cover page whenever you send a fax.

- 1 Make sure you are in FAX mode 📠.
- Press Menu, 2, 2, 7, 1.

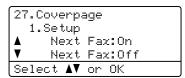


- Press ▲ or ▼ to choose On (or Off).
 Press OK.
- Press ▲ or ▼ to choose a comment. Press OK.

Using a printed cover page

If you want to use a printed cover page that you can write on, you can print the sample page and attach it to your fax.

- 1 Make sure you are in FAX mode 📠.
- 2 Press Menu, 2, 2, 7, 1.



- 3 Press A or ▼ to choose Print Sample. Press OK.
- Press Start.
- 5 After the machine prints a copy of your cover page, press **Stop/Exit**.

Destination Display

The machine displays the information registered in the address book or the number you dialed to send a fax. You can set the machine to hide the destination information on the LCD.

- 1 Make sure you are in FAX mode 🖼
- Press Menu, 2, 2, 9.

```
22.Setup Send
9.Destination

▲ Display
▼ Hidden
Select ▲▼ or OK
```

- 3 Press A or ▼ to choose Hidden (or Display).
 Press OK
- 4 Press Stop/Exit.

Polling overview

Polling lets you set up your machine so other people can receive faxes from you, but they pay for the call. It also lets you call somebody else's fax machine and receive a fax from it, so you pay for the call. The polling feature needs to be set up on both machines for this to work. Not all fax machines support polling.

Polled transmit

Polled transmit lets you set up your machine to wait with a document so another fax machine can call and retrieve it.

Setup for polled transmit

- 1 Make sure you are in FAX mode 📠.
- 2 Load your document.
- 3 Press Menu, 2, 2, 6.



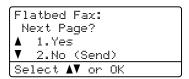
- Press A or ▼ to choose On (or Off). Press OK.
- 5 Press 2 to choose 2.No if you do not want to enter more settings when the LCD asks you the following message:

```
22.Setup Send
Other Settings?

▲ 1.Yes
▼ 2.No
Select ▲▼ or OK
```

6 Press Start.

7 If you are using the scanner glass, the LCD will prompt you to choose one of the options below:



- Press 1 to send another page. Go to step 8.
- Press 2 or Start if you are finished scanning pages.
- 8 Place the next page on the scanner glass, press **OK**. Repeat steps **7** and **8** for each additional page.

The document will be stored in memory and wait to be polled.



The document will be stored and can be retrieved from any other fax machine until you delete the fax from memory.

To delete the fax from memory, press **Menu**, **2**, **7**. (See *Checking and canceling waiting jobs* **>>** page 22.)

Receiving a fax

Remote Fax Options

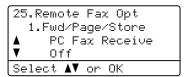
Remote Fax Options let you receive faxes while you are away from the machine.

You can use only one Remote Fax Option at a time.

Fax Forwarding

The Fax Forwarding feature lets you automatically forward your received faxes to another machine.

Press Menu, 2, 5, 1.



Press ▲ or ▼ to choose Fax Forward. Press **OK**.

> The LCD will ask you to enter the fax number you want your faxes to be forwarded to.

3 Enter the forwarding number by using the dial pad (up to 20 digits), by pressing a One Touch key or by pressing \Box (Address Book) and the three-digit location.

Press OK.



If you store a Group on a One Touch key or a Speed Dial location, the faxes will be forwarded to multiple fax numbers.

Press ▲ or ▼ to choose on or off. Press OK.



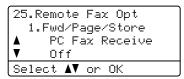
- 5 Press Stop/Exit.
- Important

If you choose Backup Print On, the machine will also print the fax at your machine so you will have a copy. This is a safety feature in case there is a power failure before the fax is forwarded or a problem at the receiving machine.

Paging

When Paging is chosen, the machine dials the cell phone or pager number you programmed. This activates your cell phone or pager so you will know that you have a fax message in the machine's memory.

1 Press Menu, 2, 5, 1.



- Press A or V to choose Paging. Press OK.
- Enter your cell phone or pager number followed by # # (up to 20 digits). Press OK. Do not include the area code if it is the same as that of your machine.

For example, press 1800551234##.

- 4 Do one of the following:
 - If you pager needs a PIN, enter the PIN, press #, press Redial/Pause, enter your fax number followed by ##. Press OK. (For example, press: 1 2 3 4 5 # Redial/Pause 1 8 0 0 5 5 5 6 7 8 9 # #)
 - If you do not need a PIN, press OK.
 - If you are programming a cell phone number, press **OK**.
- 5 Press Stop/Exit.



- If you have set Paging, a backup copy will automatically be printed at the machine.
- You cannot change a pager, cell phone or PIN number remotely.

Fax Storage

The Fax Storage feature lets you store your received faxes in the machine's memory. You can retrieve stored fax messages from a fax machine at another location using the remote retrieval commands. (See *Retrieving fax messages* ➤➤ page 30.) Your machine will automatically print a copy of the stored fax.

1 Press Menu, 2, 5, 1.



- Press A or ▼ to choose Fax Storage. Press OK.
- 3 Press Stop/Exit.

Changing Remote Fax Options

If received faxes are left in your machine's memory when you change to another Remote Fax Option, the LCD will ask you one of the following questions:

```
25.Remote Fax Opt
Erase All Fax?

▲ 1.Yes
▼ 2.No
Select ▲▼ or OK
```

or

```
25.Remote Fax Opt
Print All Fax?

▲ 1.Yes
▼ 2.No
Select ▲▼ or OK
```

- If you press 1, faxes in the memory will be erased or printed before the setting changes. If a backup copy has already been printed the faxes will not be printed again.
- If you press 2, faxes in the memory will not be erased or printed and the setting will be unchanged.

If received faxes are left in the machine's memory when you change to PC Fax Receive from another remote fax option (Fax Forward, Paging or Fax Storage), the LCD will ask you the following question:

```
25.Remote Fax Opt
Send Fax to PC?

▲ 1.Yes
▼ 2.No
Select ▲▼ or OK
```

■ If you press 1, faxes in the memory will be sent to your PC before the setting changes. Faxes in the memory will be sent to your PC when the PC-Fax Receive icon is active on your PC. (See Software User's Guide.)

If you press 2, faxes in the memory will not be erased or transferred to your PC and the setting will be unchanged.

The LCD will ask you the following message:

```
25.Remote Fax Opt
Backup Print

Off

On
Select A▼ or OK
```

Press ▲ or ▼ to choose on or off.

Press OK.

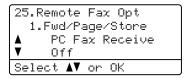
Press Stop/Exit.



If you choose Backup Print On, the machine will also print the fax at your machine so you will have a copy. This is a safety feature in case there is a power failure before the fax is forwarded or a problem at the receiving machine.

Turning off Remote Fax Options

1 Press Menu, 2, 5, 1.



Press ▲ or ▼ to choose Off. Press OK.



The LCD will give you options if there are received faxes still in your machine's memory. (See *Changing Remote Fax Options* ➤➤ page 28.)

3 Press Stop/Exit.

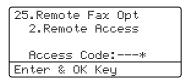
Remote retrieval

The remote retrieval feature lets you retrieve your stored fax messages when you are not at the machine. You can call your machine from any touch tone telephone or fax machine, then use the Remote Access Code to retrieve your messages.

Setting a Remote Access Code

The Remote Access Code feature lets you access the remote retrieval features when you are away from your machine. Before you use the remote access and retrieval features, you have to set up your own code. The default code is an inactive code: — — —*.

1 Press Menu, 2, 5, 2.



- Enter a three-digit code using the numbers 0 9, * or #.
 Press OK.
- 3 Press Stop/Exit.



DO NOT use the same code used for your Fax Receive Code (*51) or Telephone Answer Code (#51). (See Basic User's Guide: *Using Remote Codes.*)

You can change your code at any time. If you want to make your code inactive, press **Clear** and then **OK** in ② to restore the inactive setting --+.

Using your Remote Access Code

- 1 Dial your fax number from a telephone or another fax machine using touch tone.
- When your machine answers, immediately enter your Remote Access Code (3 digits followed by *).
- 3 The machine signals if it has received messages:
 - No beeps
 No messages received.
 - 1 long beep Fax message received.
- The machine gives two short beeps to tell you to enter a command. (See Remote fax commands ➤➤ page 31.) The machine will hang up if you wait longer than 30 seconds before entering a command. If you enter an invalid command the machine will beep three times.
- 5 Press **9 0** to reset the machine when you have finished.
- 6 Replace the handset.



If your machine is set to Manual mode, you can still access the remote retrieval features. Dial the fax number as usual and let the machine ring. After 100 seconds you will hear a long beep to tell you to enter the remote access code. You will then have 30 seconds to enter the code.

Retrieving fax messages

- Dial your fax number from a telephone or another fax machine using touch tone.
- When your machine answers, immediately enter your Remote Access Code (3 digits followed by *). If you hear one long beep, you have messages.
- When you hear two short beeps, use the dial pad to press **9 6 2**.
- Wait for a long beep, and then use the dial pad to enter the number of the remote fax machine where you want your fax messages sent, followed by ## (up to 20 digits).
- 6 Replace the handset after you hear your machine beep. Your machine will call the remote machine, which will then print your fax messages.



You can insert a pause in a fax number by using the # key.

Changing the Fax Forwarding number

You can change the default setting of your fax forwarding number from another telephone or fax machine using touch tone.

- 1 Dial your fax number from a telephone or another fax machine using touch tone.
- When your machine answers, enter your Remote Access Code (3 digits followed by *). If you hear one long beep, you have messages.
- When you hear two short beeps, use the dial pad to press 9 5 4.
- Wait for a long beep, and then use the dial pad to enter the new number of the remote fax machine where you want your fax messages forwarded followed by ## (up to 20 digits).
- 5 Press **9 0** to reset the machine when you have finished.
- 6 Replace the handset after you hear your machine beep.



You can insert a pause in a fax number by using the # key.

Remote fax commands

Follow the commands below to access features when you are away from the machine. When you call the machine and enter your Remote Access Code (3 digits followed by \ast), the system will give two short beeps and you must enter a remote command.

Remote commands		Operation details		
95	Change the fax forwarding, paging or fax storage settings			
	1 OFF	You can choose Off after you have retrieved or erased all yo messages.		
	2 Fax Forwarding	One long beep means the change is accepted. If you hear three		
	3 Paging	short beeps, you cannot make the change because something has not been set up (for example, a fax forwarding or paging		
	4 Fax Forwarding number	number has not been registered). You can register your fax		
	6 Fax Storage	forwarding number by entering 4. (See Changing the Fax Forwarding number >> page 30.) Once you have registered the number, fax forwarding will work.		
96	Retrieve a fax			
	2 Retrieve all faxes	Enter the number of a remote fax machine to receive stored fax messages. (See <i>Retrieving fax messages</i> ➤➤ page 30.)		
	3 Erase faxes from the memory	If you hear one long beep, fax messages have been erased from the memory.		
97	Check the receiving status			
	1 Fax	You can check whether your machine has received any faxes. If yes, you will hear one long beep. If no, you will hear three short beeps.		
98	Change the Receive Mode			
	1 External TAD	If you hear one long beep, your change has been accepted.		
	2 Fax/Tel			
	3 Fax Only			
90	Exit	Press 9 0 to exit remote retrieval. Wait for the long beep, then replace the handset.		

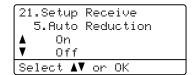
Additional receiving operations

Printing a reduced incoming fax

If you choose On, the machine automatically reduces each page of an incoming fax to fit on one page of Letter, A4, Legal or Folio size paper.

The machine calculates the reduction ratio by using the page size of the fax and your Paper Size setting (Menu, 1, 2, 2) and Tray Use for Fax setting (Menu, 1, 6, 2).

- Press Menu, 2, 1, 5.



- 3 Press A or ▼ to choose On(or Off). Press OK.
- 4 Press Stop/Exit.

Duplex (2-sided) printing for FAX mode

Your machine can automatically print received faxes onto both sides of the paper when Duplex is set to on.

You can use Letter, Legal or Folio (8.5 in. \times 13 in.) size of paper for this function [16 to 28 lb (60 to 105 g/m²)]

- 1 Make sure you are in FAX mode 📠.
- Press Menu, 2, 1, 9.



- 3 Press ▲ or ▼ to choose On (or Off). Press OK.
- 4 Press Stop/Exit.



When Duplex is turned on incoming faxes will automatically be reduced to fit the size of paper in the paper tray.

4

Setting the Fax Receive Stamp

You can set the machine to print the received date and time in the top center of each received fax page.

- 1 Make sure you are in FAX mode 🖼 🛚
- Press Menu, 2, 1, 8.



- 3 Press A or ▼ to choose on or off. Press OK.
- 4 Press Stop/Exit.



- The received time and date will not appear when using Internet Fax.
- Make sure you have set the current date and time in the machine. (See Quick Setup Guide.)

Receiving a fax at the end of a conversation

At the end of a conversation you can ask the other party to send you a fax before you both hang up.

- 1 Ask the other party to place the document in their machine and to press the Start or Send key.
- When you hear the CNG tones (slowly repeating beeps), press **Start**.
- 3 Press 2 to receive a fax.
- 4 Replace the external handset.

Setting the Print Density

You can adjust the Print Density setting to make your printed pages darker or lighter.

- 1 Make sure you are in FAX mode 🔳
- Press Menu, 2, 1, 6.

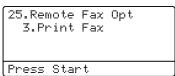


- 3 Press ▶ to make the print darker. Or, press ◀ to make the print lighter. Press **OK**.
- 4 Press Stop/Exit.

Printing a fax from the memory

If you are using the Fax Storage feature (Menu, 2, 5, 1), you can still print a fax from the memory when you are at your machine. (See Fax Storage ➤➤ page 27.)





- Press Start.
- 3 Press Stop/Exit.

Receiving faxes into memory when the paper tray is empty

As soon as the paper tray becomes empty during fax reception, the LCD shows No Paper and begins receiving faxes into the machine's memory. Put some paper in the paper tray. (See Basic User's Guide: Loading paper and print media.)

The machine will carry on receiving the fax, with the remaining pages being stored in the memory, if enough memory is available.

Incoming faxes will continue to be stored in the memory until the memory becomes full or paper is loaded in the paper tray. When the memory is full the machine will stop automatically answering calls. To print the faxes, put fresh paper in the tray.

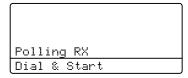
Polling overview

Polling lets you set up your machine so other people can receive faxes from you, but they pay for the call. It also lets you call somebody else's fax machine and receive a fax from it, so you pay for the call. The polling feature needs to be set up on both machines for this to work. Not all fax machines support polling.

Polling receive

Polling receive lets you call another fax machine to receive a fax.

- Press Menu, 2, 1, 7.



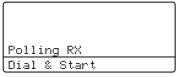
3 Enter the fax number you are polling. Press **Start**.

The LCD will show Dialing #XXX.

Sequential polling

Sequential polling lets you request documents from several fax machines in one operation. Afterwards, a Sequential Polling Report will be printed.

- 1 Make sure you are in FAX mode 📠.
- 2 Press Menu, 2, 1, 7.



3 Specify the fax machines you want to poll by using One Touch, Speed Dial, Search, a Group or the dial pad. You must press **OK** between each location.

4 Press **Start**.
The machine polls each number or Group number in turn for a document.

Stop polling

To cancel the polling process, press **Stop/Exit** while the machine is dialing.

To cancel all sequential polling receive jobs, press **Menu**, **2**, **7**. (See *Checking and canceling waiting jobs* **>>** page 22.)

Dialing and storing numbers

Telephone line services

Tone or Pulse (Canada only)

If you have a Pulse dialing service, but need to send Tone signals (for example, for telephone banking), follow the instructions below. If you have Touch Tone service, you will not need this feature to send tone signals.





Press # on the machine's control panel. Any digits dialed after this will send tone signals.

When you are finished with the call, the machine will return to the Pulse dialing service.

For Fax/Tel mode only

When the machine is in Fax/Tel mode, it will use the F/T Ring Time (pseudo/double-ringing) to alert you to pick up a voice call.

If you are at the machine, lift the external telephone's handset, and then press Hook to answer.

If you are at an extension telephone, lift the handset during the F/T Ring Time and then press #51 between the pseudo/double rings. If no one is on the line, or if someone wants to send you a fax, send the call back to the machine by pressing *51.

Special line considerations

Roll over telephone lines

A roll over telephone system is a group of two or more separate telephone lines that pass incoming calls to each other if they are busy. The calls are usually passed down or "rolled" over" to the next available telephone line in a preset order.

Your machine can work in a roll over system as long as it is the last number in the sequence, so the call cannot roll away. Do not put the machine on any of the other numbers; when the other lines are busy and a second fax call is received, the fax call would be transferred to a line that does not have a fax machine. Your machine will work best on a dedicated line.

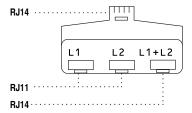
Two-line telephone system

A two-line telephone system is nothing more than two separate telephone numbers on the same wall outlet. The two telephone numbers can be on separate jacks (RJ11) or combined into one jack (RJ14). Your machine must be plugged into an RJ11 jack. RJ11 and RJ14 jacks may be equal in size and appearance and both may contain four wires (black, red, green, yellow). To test the type of jack, plug in a two-line telephone and see if it can access both lines. If it can, you must separate the line for your machine.

Converting telephone wall outlets

There are three ways to convert to an RJ11 jack. The first two ways may require assistance from the telephone company. You can change the wall outlets from one RJ14 jack to two RJ11 jacks. Or, you can have an RJ11 wall outlet installed and slave or jump one of the telephone numbers to it.

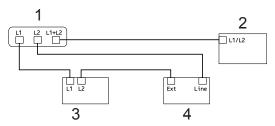
The third way is the easiest: Buy a triplex adapter. You can plug a triplex adapter into an RJ14 outlet. It separates the wires into two separate RJ11 jacks (Line 1, Line 2) and a third RJ14 jack (Lines 1 and 2). If your machine is on Line 1, plug the machine into L1 of the triplex adapter. If your machine is on Line 2, plug it into L2 of the triplex adapter.



Installing machine, external two-line TAD and two-line telephone

When you are installing an external two-line telephone answering device (TAD) and a two-line telephone, your machine must be isolated on one line at both the wall jack and at the TAD. The most common connection is to put the machine on Line 2, which is explained in the following steps. The back of the two-line TAD must have two telephone jacks: one labeled L1 or L1/L2, and the other labeled L2. You will need at least three telephone line cords, the one that came with your machine and two for your external two-line TAD. You will need a fourth line cord if you add a two-line telephone.

- 1 Place the two-line TAD and the two-line telephone next to your machine.
- Plug one end of the telephone line cord for your machine into the L2 jack of the triplex adapter. Plug the other end into the LINE jack on the back of the machine.
- 3 Plug one end of the first telephone line cord for your TAD into the L1 jack of the triplex adapter. Plug the other end into the L1 or L1/L2 jack of the two-line TAD.
- Plug one end of the second telephone line cord for your TAD into the L2 jack of the two-line TAD. Plug the other end into the EXT. jack on the back side of the machine.



- 1 Triplex Adapter
- 2 Two Line Telephone
- 3 External Two Line TAD
- 4 Machine

You can keep two-line telephones on other wall outlets as always. There are two ways to add a two-line telephone to the machine's wall outlet. You can plug the telephone line cord from the two-line telephone into the L1+L2 jack of the triplex adapter. Or, you can plug the two-line telephone into the TEL jack of the two-line TAD.

Additional dialing operations

Dialing access codes and credit card numbers

You can combine more than one Quick Dial number when you dial. This feature may be useful if you need to dial an access code for a cheaper rate from another long distance carrier.

For example, you might have stored '555' on Speed Dial #003 and '7000' on Speed Dial #002. You can use them both to dial '555-7000' if you press the following keys:

Press (Address Book) twice, 003.

Press (Address Book) twice, 002 and Start.

Numbers can be added manually by entering them on the dial pad:

Press (Address Book) twice, 003, 7001 (on the dial pad), and Start.

This would dial '555-7001'. You can also add a pause by pressing the **Redial/Pause** key.

Additional ways to store numbers

Setting up Groups for Broadcasting

If you often want to send the same fax message to many fax numbers you can set up a Group.

Groups are stored on a One Touch key or a Speed Dial number. Each Group uses up a One Touch key or a Speed Dial location. You can then send the fax message to all the numbers stored in a Group just by pressing a One Touch key or entering a Speed Dial number, and then pressing **Start**.

Before you can add numbers to a Group, you need to store them as One Touch or Speed Dial numbers. You can set up to 20 small Groups, or you can assign up to 315 numbers to one large Group.

MFC-8510DN and MFC-8710DW

You can add the IFAX and E-mail options by downloading them from the Brother Solutions Center at: http://solutions.brother.com/.

Then you can store IFAX and E-mail options on your machine by following the steps for MFC-8810DW and MFC-8910DW. See For MFC-8810DW and MFC-8910DW (or if you downloaded IFAX and E-mail options) ➤➤ page 41.



Press Menu, 2, 3, 3.

23.Address Book 3.Setup Groups Group Dial: Press Speed Dial or On

- Choose the One Touch key or Speed Dial location where you want to store the Group.
 - Press a One Touch key.
 - Press (Address Book) and then enter the three-digit Speed Dial location.

Press **OK**.

- 3 Use the dial pad to enter a Group number (01 to 20).
 Press **OK**.
- To add One Touch or Speed Dial numbers follow the instructions below:
 - For One Touch numbers, press the One Touch keys one after the other.
 - For Speed Dial numbers, press

 (Address Book) and then enter the three-digit Speed Dial location.

The LCD will display your chosen One Touch numbers with a * and Speed Dial numbers with a # (for example *006, #009).

- 5 Press **OK** when you have finished adding numbers.
- 6 Do one of the following:
 - Enter the Group name using the dial pad (up to 15 characters).
 (See Basic User's Guide: Entering text.)

Press OK.

Press **OK** to store the Group without a name.

- If you want to save a fax resolution along with the number, choose one of the options below:
 - To store the fax resolution, press A or V to select Std, Fine, S. Fine Or Photo.

Press OK.

- Press **OK** if you do not want to change the default resolution.
- 8 Do one of the following:
 - To store another Group for broadcasting, go to step ②.
 - To finish storing Groups for broadcasting, press Stop/Exit.

Options for Setting Up Groups

The following chart shows the additional selections for setting up Group numbers when IFAX and E-mail options are on the machine. When you store numbers, the LCD instructs you to choose from the options shown in the following steps.

Step 1	Step 2	Step 3	Step 4	Step 5	Step 6	Step 7
Enter Group Location	Enter Group Number	Select Registration Type ¹	Add Stored One Touch and Speed Dial Numbers to the Group	Enter Group Name	Select Resolution	Select File type
One Touch or Speed Dial	(1 to 20)	Fax/IFAX	Fax number, Tel Number or E-mail Address	(Name)	Std, Fine, S.Fine ²³ , Photo	-
		Email Color PDF	E-mail Address		100dpi, 200dpi, 300dpi, 600dpi, Auto	PDF, PDF/A, SPDF, SiPDF
		Email Color JPG			100dpi, 200dpi, 300dpi, 600dpi, Auto	-
		Email Color XPS			100dpi, 200dpi, 300dpi, 600dpi, Auto	-
		Email Gray PDF			100dpi, 200dpi, 300dpi, Auto	PDF, PDF/A, SPDF, SiPDF
		Email Gray JPG			100dpi, 200dpi, 300dpi, Auto	-
		Email Gray XPS			100dpi, 200dpi, 300dpi, Auto	-
		Email B&W PDF			300dpi,200dpi, 200x100dpi	PDF, PDF/A, SPDF, SiPDF
		Email B&W TIFF			300dpi,200dpi, 200x100dpi	-

The IFAX and E-mail Registration Type options are available for MFC-8810DW and MFC-8910DW. These selections are also available for MFC-8510DN and MFC-8710DW if you download the IFAX and E-mail options.

³ s.Fine will not appear for MFC-8510DN and MFC-8710DW if you have not downloaded the IFAX and E-mail options.



- PDF/A is a PDF file format intended for long-term archiving. This format contains all the necessary information for reproducing the document after long-term storage.
- SPDF (Secure PDF) is a PDF file format that has been password-protected.
- SiPDF (Signed PDF) is a PDF file format that helps prevent data tampering and the
 impersonation of an author by including a digital certificate within the document. If you choose
 SiPDF, you must install a certificate on your machine using Web Based Management. Choose
 Signed PDF from Administrator in Web Based Management. (How to install a certificate >>
 Network User's Guide)

² S. Fine does not appear if you add E-mail address in Step 4.

For MFC-8810DW and MFC-8910DW (or if you downloaded IFAX and E-mail options)

If you installed the IFAX and E-mail options on MFC-8510DN or MFC-8710DW, use this procedure to set up Groups.

1 Press Menu, 2, 3, 3.

23.Address Book 3.Setup Groups Group Dial: Press Speed Dial or On

- Choose the One Touch key or Speed Dial location where you want to store the Group.
 - Press a One Touch key.
 - Press (Address Book) and then enter the three-digit Speed Dial location.

Press OK.

- 3 Use the dial pad to enter a Group number (01 to 20).
 Press **OK**.
- 4 Press ▲ or ▼ to select one of the following:

Fax/IFAX

Email Color PDF

Email Color JPG

Email Color XPS

Email Gray PDF

Email Gray JPG

Email Gray XPS

Email B&W PDF

Email B&W TIFF

Press OK.

- To add One Touch or Speed Dial numbers follow the instructions below:
 - For One Touch numbers, press the One Touch keys one after the other.
 - For Speed Dial numbers, press

 (Address Book) and then enter the three-digit Speed Dial location.

The LCD will display your chosen One Touch numbers with a * and Speed Dial numbers with a # (for example *006, #009).



When you include E-mail numbers all the other numbers in the Group must be E-mail numbers.

- 6 Press **OK** when you have finished adding numbers.
- 7 Do one of the following:
 - Enter the Group name using the dial pad (up to 15 characters).

(See Basic User's Guide: *Entering text*.)

Press **OK**.

Press **OK** to store the Group without a name. 8 To choose the fax/scan resolution for the Group number, go to the appropriate next step as shown in the following table

Option selected in step 4	Go to step
Fax/IFAX	9
Email Color PDF	
Email Color JPG	•
Email Color XPS	
Email Gray PDF	
Email Gray JPG	•
Email Gray XPS	
Email B&W PDF	
Email B&W TIFF	•

Press ▲ or ▼ to select Std, Fine, S. Fine ¹ or Photo.
Press OK and go to step ♠.

S. Fine is available if the Group includes only fax numbers.

- Press ▲ or ▼ to select 100dpi, 200dpi, 300dpi, 600dpi or Auto. Press OK.
 - If you chose Email Color PDF, go to step 13.
 - If you chose Email Color JPG or Email Color XPS, go to step 4.
- Press ▲ or ▼ to select 100dpi, 200dpi, 300dpi or Auto.

Press OK.

- If you chose Email Gray PDF, go to step 13.
- If you chose Email Gray JPG or Email Gray XPS, go to step 4.

Press ▲ or ▼ to select 300dpi, 200dpi or 200x100dpi.

Press OK.

- If you chose Email B&W PDF, go to step ❸.
- If you chose Email B&W TIFF, go to step 4.
- Press ▲ or ▼ to select the PDF type from PDF, PDF/A, SPDF (Secure PDF) or SiPDF (Signed PDF) that will be used to send to your PC.
 Press OK.



Note

If you choose SPDF (Secure PDF), the machine will ask you to enter a four-digit password using the numbers 0-9 before it starts scanning.

14 Press Stop/Exit.



- When you do a broadcast and you have saved a scan profile along with the number or E-mail address, the scan profile of the One-Touch, Speed-Dial or Group number you chose first will be applied to the broadcast.
- For details about the file format, see the Software User's Guide.
- If you have selected Fax/IFAX in step 4
 and added One-Touch or Speed-Dial
 numbers that are stored as 'IFAX', you
 cannot select S.Fine.

Changing Group numbers

You can change a Group number that has already been stored. The LCD will show the name or number, and if the Group has been set to a fax forwarding number, it will display a message.

MFC-8510DN and MFC-8710DW

If you installed the IFAX and E-mail options on the MFC-8510DN or MFC-8710DW, follow the instructions for the MFC-8810DW and MFC-8910DW.

For MFC-8810DW and MFC-8910DW, see For MFC-8810DW and MFC-8910DW (or if you downloaded IFAX and E-mail options) ➤➤ page 44.

1 Press Menu, 2, 3, 3.

23.Address Book 3.Setup Groups Group Dial: Press Speed Dial or On

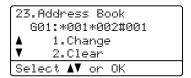
- Choose the One Touch key or Speed Dial number where the Group is stored. Do one of the following:
 - Press the One Touch key.
 - Press (Address Book) and enter the three-digit Speed Dial number.

Press OK.



If the Group number you are trying to change has been set to a fax forwarding number, the LCD will ask you if you want to change the name or number.

- 3 Do one of the following:
 - To change the stored Group information, press 1. Go to step 4.
 - To exit without making a change, press **Stop/Exit**.



- 4 Add or delete One Touch or Speed Dial numbers by following the instructions below:
 - To add One Touch numbers, press or to position the cursor just after the last number. Then press the One Touch key of the number you want to add.
 - To add Speed Dial numbers, press ◀ or ▶ to position the cursor just after the last number. Then press (Address Book) and then enter the three-digit Speed Dial location of the number you want to add.
 - To delete One Touch or Speed Dial numbers, press or to position the cursor under the number you want to delete, and then press Clear.

Press OK.

- Edit the Group name by the following instruction.
 - To edit the name, press ◀ or ▶ to position the cursor under the character you want to change. Then press Clear to delete it, and enter the correct character using the dial pad.

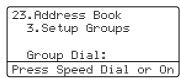
 When you are finished editing, press OK.
- 6 If you want to change the fax resolution along with the number, press ▲ or ▼ to choose the resolution you want.

 Press **OK**.
- 7 Press Stop/Exit.

For MFC-8810DW and MFC-8910DW (or if you downloaded IFAX and E-mail options)

If you installed the IFAX and E-mail options on the MFC-8510DN or MFC-8710DW, use this procedure to change Group numbers.

1 Press Menu, 2, 3, 3.



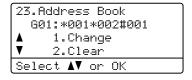
- Choose the One Touch key or Speed Dial number where the Group is stored. Do one of the following:
 - Press the One Touch key.
 - Press (Address Book) and enter the three-digit Speed Dial number.

Press OK.



If the Group number you are trying to change has been set to a fax forwarding number, the LCD will ask you if you want to change the name or number.

- 3 Do one of the following:
 - To change the stored Group information, press 1. Go to step 4.
 - To exit without making a change, press **Stop/Exit**.



Press ▲ or ▼ to select one of the following:

Fax/IFAX
Email Color PDF
Email Color JPG
Email Color XPS
Email Gray PDF
Email Gray JPG
Email Gray XPS
Email B&W PDF
Email B&W TIFF
Press OK.

- 5 Add or delete One Touch or Speed Dial numbers by following the instructions below:
 - To add One Touch numbers, press or to position the cursor just after the last number. Then press the One Touch key of the number you want to add.
 - To add Speed Dial numbers, press or to position the cursor just after the last number. Then press (Address Book) and then enter the three-digit Speed Dial location of the number you want to add.
 - To delete One Touch or Speed Dial numbers, press or to position the cursor under the number you want to delete, and then press Clear.

Press OK.

- 6 Edit the Group name by the following instruction.
 - To edit the name, press ◀ or ▶ to position the cursor under the character you want to change. Then press Clear to delete it, and enter the correct character using the dial pad.

When you are finished editing, press **OK**.

If you want to change the fax resolution for the Group, press ▲ or ▼ to choose the resolution you want.

Press OK.

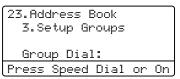
For details, follow the directions beginning with step 3 in Options for Setting Up Groups. (See Options for Setting Up Groups >> page 40.)

8 Press Stop/Exit.

Deleting Group numbers

You can delete a Group number that has already been stored. The LCD will show the name or number, and if the Group has been set to a fax forwarding number, it will display a message.

1 Press Menu, 2, 3, 3.

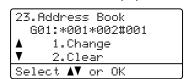


- Choose the One Touch key or Speed Dial number where the Group is stored. Do one of the following:
 - Press the One Touch key.
 - Press (Address Book) and enter the three-digit Speed Dial number. Press OK.

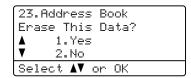


If the Group number you are trying to delete has been set to a fax forwarding number, the LCD will ask you if you want to delete the name or number.

To delete the Group, press 2.



- 4 Do one of the following:
 - To delete the Group, press 1.
 - To exit without deleting the Group, press 2.



5 Press Stop/Exit.

Printing reports

Fax reports

Some fax reports (Transmission Verification and Fax Journal) can be printed automatically and manually.

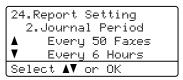
Transmission Verification Report

You can use the Transmission Verification Report as proof that you sent a fax. (See Basic User's Guide: *Transmission Verification Report.*)

Fax Journal (Activity Report)

You can set the machine to print a journal at specific intervals (every 50 faxes, 6, 12 or 24 hours, 2 or 7 days). If you set the interval to off, you can still print the report by following the steps in *How to print a report* ➤➤ page 47. The factory setting is Every 50 Faxes.

1 Press Menu, 2, 4, 2.



Press ▲ or ▼ to choose an interval. Press OK.

If you choose Every 50 Faxes, go to step **5**.

If you choose Every 7 Days, go to step 4.

■ 6, 12, 24 hours, 2 or 7 days

The machine will print the report at the chosen time and then erase all jobs from its memory. If the machine's memory becomes full with 200 jobs before the time you chose has passed, the machine will print the Journal early and then erase all jobs from the memory. If you want an extra report before it is due to print, you can print it without erasing the jobs from the memory.

- Every 50 Faxes
 The machine will print the Journal when the machine has stored 50 jobs.
- To enter the time to start printing, do one of the following:
 - If you have set 12h Clock in the Date&Time setting, enter the time in 12-hour format, and then press OK.

Press ▲ or ▼ to choose AM or PM.

Press OK.

- If you have set 24h Clock in the Date&Time setting, enter the time in 24-hour format, and then press OK. (For example, enter 19:45 for 7:45 PM.)
- If you chose Every 7 Days in step ②, press ▲ or ▼ to choose the day you want to be the first day of the 7-day countdown and enter the time to start printing (see step ③).

 Press OK.
- 5 Press Stop/Exit.

Reports

The following reports are available:

1 Transmission

Displays the Transmission Verification Report for your last outgoing 200 faxes and prints the last report.

2 Tel Index List

Prints a list of names and numbers stored in the One Touch and Speed Dial memory in numerical or alphabetical order.

3 Fax Journal

Prints a list of information about your last 200 incoming and outgoing faxes. (TX: transmit.) (RX: receive.)

- 4 User Settings
 Prints a list of your current settings.
- 5 Network Config Lists your network settings.
- 6 Drum Dot Print Prints the drum dot check sheet for troubleshooting a dotted print problem.
- 7 WLAN Report (MFC-8710DW, MFC-8810DW and MFC-8910DW)
 Prints the result of wireless LAN connectivity diagnosis.

How to print a report

1 Press Menu, 6.

6.Print Reports
1.Transmission
2.Tel Index List
3.Fax Journal
Select ▲▼ or OK

- Press ▲ or ▼ to choose the report you want to print.
 Press OK.
- 3 Do one of the following:
 - If you chose Transmission, go to step ④.

Press **OK**.

■ If you chose Tel Index List, press A or V to choose Numeric or Alphabetic.

Press OK.

Go to step 6.

■ If you chose a report other than Transmission or Tel Index List, press OK.

Go to step 6.

- 4 Do one of the following:
 - To view the Transmission Verification Report, press A or V to choose View on LCD and press OK.

Press ▲ or ▼ to choose the transmission you want and press **OK**.

- To print the Transmission

 Verification Report, press ▲ or ▼ to choose Print Report and press

 OK.
- 5 Press Start.
- 6 Press Stop/Exit.

Making copies

Copy settings

When you want to quickly change the copy settings for the next copy, use the temporary **COPY** keys. You can change multiple settings in any combination.



The machine returns to its default settings one minute after copying, unless you have set the Mode Timer to 30 seconds or less. (See *Mode Timer* ➤➤ page 6.)

To change a setting, press **COPY** and then press **△** or **▼** and **◄** or **▶** to scroll through the COPY settings. When the setting you want is highlighted, press **OK**.

When you are finished changing the settings, press **Start** to begin printing.

Stop copying

To stop copying, press Stop/Exit.

Enlarging or reducing the image copied

You can choose the following enlargement or reduction ratios:

Press	100%*		
Enlarge / Reduce	97% LTR→A4		
	94% A4→LTR		
	91% Full Page		
	85% LTR→EXE		
	83% LGL→A4		
	78% LGL→LTR		
	70% A4→A5		
	50%		
	Custom(25-400%) 1		
	Auto ²		
	200%		
	141% A5→A4		
	104% EXE→LTR		

- * The factory setting is shown in Bold with an asterisk.
- 1 Custom (25-400%) allows you to enter a ratio from 25% to 400%.
- Auto sets the machine to calculate the reduction ratio that best fits the size of paper. Auto is only available when using the ADF.

To enlarge or reduce the next copy follow the instructions below:

- 1 Make sure you are in COPY mode
- 2 Load your document.
- 3 Use the dial pad to enter the number of copies (up to 99).
- 4 Press Enlarge/Reduce, then press ▶.

5 Do one of the following:

■ Press A or V to choose the enlargement or reduction ratio you want.

Press OK.

■ Press A or V to choose Custom(25-400%).

Press OK.

Use the dial pad to enter an enlargement or reduction ratio from 25% to 400%. (For example, press 5 and 3 to enter 53%.)

Press OK.





Page Layout Options 2 in 1 (P), 2 in 1 (L), 2 in 1 (ID), 4 in 1 (P) and 4 in 1 (L) are not available with Enlarge/Reduce.

Using the Options key

Use the **Options** key to quickly set the following copy settings temporarily for the next copy.

Press	Menu selections	Options	Page
Options	Press ▲ or ▼, then press OK	Press ▲, ▼, ◀ or ▶, then press OK	
\bigcirc			
	- OK	★ • • • • • • • • • • • • • • • • • • •	
		U	
	Stack/Sort	Stack*	51
		Sort	
	Quality	Auto*	51
		Text	
		Photo	
		Graph	50
	Brightness	- ■□□□□+	52
		-□■□□□+	
		-□□■□□+*	
		-□□□■□+	
		-□□□□■+	
	Contrast	-■□□□□+	52
		-08000+	
		-□□■□□+*	
		-□□□■□+	
		-□□□□■+	
	Page Layout	Off(1 in 1)*	53
		2 in 1 (P)	
		2 in 1 (L)	
		2 in 1 (ID)	
		4 in 1 (P) 4 in 1 (L)	
	maran Gallant		55
	Tray Select	MP>T1* or M>T1>T2* 1	55
		T1>MP or T1>T2>M 1	
		#1(XXX) ²	
		#2(XXX) 12	
		MP(XXX) ²	
The factory settir	ngs are shown in Bold with an asteris	•	•

¹ T2 and #2 appear only if the optional lower tray is installed on MFC-8710DW, MFC-8810DW or MFC-8910DW.

² XXX is the paper size you set in **Menu**, **1**, **2**, **2**.

Sorting copies

You can sort multiple copies. Pages will be stacked in the order 1 2 3, 1 2 3, 1 2 3, and so on.

- Make sure you are in COPY mode
- 2 Load your document.
- 3 Use the dial pad to enter the number of copies (up to 99).
- Press Options. Press ▲ or ▼ to choose Stack/Sort.
 Press OK.
- Fress A or V to choose Sort.
 Press OK.
- 6 Press **Start** to scan the page.
 If you placed the document in the ADF, the machine scans the pages and starts printing.

If you are using the scanner glass, go to step \bigcirc .

7 After the machine scans the page, press 1 to scan the next page.

```
Flatbed Copy:
Next Page?
▲ 1.Yes
▼ 2.No
Select ▲▼ or OK
```

8 Place the next page on the scanner glass.

Press OK.

Repeat steps **7** and **8** for each page of the layout.

9 After all the pages have been scanned, press 2 in step 7 to finish.

Improving copy quality

You can choose from a range of quality settings. The default setting is Auto.

Auto

Auto is the recommended mode for ordinary printouts. Suitable for documents that contain both text and photographs.

■ Text

Suitable for documents containing only text.

■ Photo

Suitable for copying photographs.

■ Graph

Suitable for copying receipts.

To *temporarily* change the quality setting, follow the steps below:

- Make sure you are in COPY mode
- 2 Load your document.
- 3 Use the dial pad to enter the number of copies (up to 99).
- 4 Press **Options**. Press **A** or **V** to choose Quality.

Press OK.

Press ◀ or ▶ to choose Auto, Text, Photo Or Graph. Press OK.

6 Press Start.

To change the *default* setting, follow the steps below:

1 Press Menu, 3, 1.



- Press ▲ or ▼ to choose the copy quality. Press **OK**.
- 3 Press Stop/Exit.

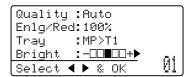
Adjusting Brightness and Contrast

Brightness

Adjust the copy brightness to make copies darker or lighter.

To *temporarily* change the copy brightness setting, follow the steps below:

- 1 Make sure you are in COPY mode
- Load your document.
- 3 Use the dial pad to enter the number of copies (up to 99).
- Press Options.
 Press ▲ or ▼ to choose Brightness.
 Press OK.
- Press ▶ to make a lighter copy or press ◀ to make a darker copy. Press OK.



6 Press Start.

To change the *default* setting, follow the steps below:

1 Press Menu, 3, 2.



- Press ▶ to make a lighter copy or press ◀ to make a darker copy. Press OK.
- 3 Press Stop/Exit.

Contrast

Adjust the contrast to help an image look sharper and more vivid.

To *temporarily* change the copy Contrast setting, follow the steps below:

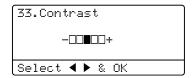
- Make sure you are in COPY mode
- 2 Load your document.
- 3 Use the dial pad to enter the number of copies (up to 99).
- Press Options.
 Press ▲ or ▼ to choose Contrast.
 Press OK.
- 5 Press ◆ to decrease the contrast or press ▶ to increase the contrast. Press OK.



6 Press Start.

To change the *default* setting, follow the steps below:

1 Press Menu, 3, 3.



- Press to decrease the contrast or press to increase the contrast. Press OK.
- 3 Press Stop/Exit.

7

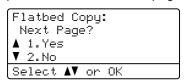
Making N in 1 copies (page layout)

You can reduce the amount of paper used when copying by using the N in 1 copy feature. This allows you to copy two or four pages onto one page. If you want to copy both sides of an ID card onto one page, see 2 in 1 ID Copy >> page 54.

Important

- Please make sure the paper size is set to Letter, A4, Legal Or Folio.
- (ℙ) means Portrait and (᠘) means Landscape.
- You cannot use the Enlarge/Reduce setting with the N in 1 feature.
- 1 Make sure you are in COPY mode
- 2 Load your document.
- 3 Use the dial pad to enter the number of copies (up to 99).
- Press Options. Press ▲ or ▼ to choose
 Page Layout. Press OK.
- 5 Press A or ▼ to choose Off(1 in 1),
 2 in 1 (P), 2 in 1 (L),
 2 in 1 (ID) ¹, 4 in 1 (P) or
 4 in 1 (L).
 Press OK.
 - For details about 2 in 1 (ID), see 2 in 1 ID Copy >> page 54.
- 6 Press **Start** to scan the page.
 If you placed the document in the ADF, the machine scans the pages and starts printing.

7 After the machine scans the page, press 1 to scan the next page.



8 Place the next page on the scanner glass.

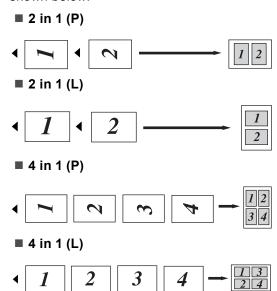
Press OK.

Repeat steps **7** and **8** for each page of the layout.

9 After all the pages have been scanned, press **2** in step **7** to finish.

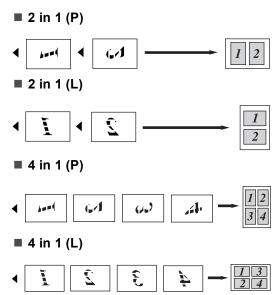
If you are copying from the ADF:

Insert your document *face up* in the direction shown below:



If you are copying from the scanner glass:

Place your document *face down* in the direction shown below:



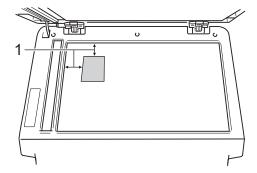
2 in 1 ID Copy

You can copy both sides of your identification card onto one page, keeping the original card size.



You can copy an identification card to the extent permitted under applicable laws. (See Product Safety Guide: Legal limitations for copying (MFC and DCP only).)

- 1 Press (COPY).
- 2 Place your identification card *face down* at the left corner of the scanner glass.



- 1 0.16 in. (4 mm) or greater (top, left)
- Even if a document is placed on the ADF, the machine scans the data from the scanner glass when in this mode.
- 3 Enter the number of copies you want.
- 4 Press Options. Press ▲ or ▼ to choose Page Layout. Press OK.
- Fress ▲ or ▼ to choose 2 in 1 (ID).
 Press OK.

6 Press Start.

After the machine scans the first side of the card, the LCD will display the following instruction.

Turn over the ID Then Press Start

- 7 Turn over your identification card and place it at the left side of the scanner glass.
- 8 Press **Start**. The machine scans the other side of the card and prints the page.



When 2 in 1 ID Copy is chosen, the machine sets the quality to Photo and the contrast to +2 (-□□□□■+).

Tray selection

You can change the Tray Use only for the next copy.

- 1 Make sure you are in COPY mode
- 2 Load your document.
- 3 Use the dial pad to enter the number of copies (up to 99).
- 4 Press Options. Press ▲ or ▼ to choose Tray Select. Press OK.
- 5 Press ◀ or ▶ to choose the MP>T1, M>T1>T2 ¹, T1>MP, T1>T2>M ¹, #1 (XXX) ², #2 (XXX) ¹² or MP (XXX) ².
 - T2 and #2 appears only if the optional lower tray is installed on MFC-8710DW, MFC-8810DW or MFC-8910DW.
 - 2 XXX is the paper size you set in **Menu**, **1**, **2**, **2**.
- 6 Press **OK**.
- 7 Press Start.



To change the default setting for Tray Select, see Basic User's Guide: *Tray Use in COPY mode*.

Duplex (2-sided) copying

If you want to use the automatic duplex copy feature, load your document in the ADF.

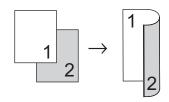
If you get an Out of Memory message while you are making duplex copies, try installing extra memory. (See *Installing extra memory* >> page 76.)

Duplex Copy (long edge flip)

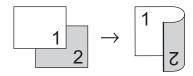
MFC-8510DN and MFC-8710DW

■ 1 sided - 2 sided L

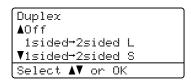
Portrait



Landscape



- 1 Make sure you are in COPY mode
- 2 Load your document.
- 3 Enter the number of copies (up to 99) using the dial pad.
- 4 Press **Duplex** and **△** or **▼** to select 1sided→2sided L.



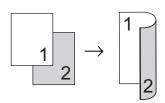
Press OK.

5 Press **Start** to copy the document.

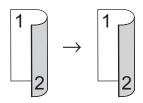
MFC-8810DW and MFC-8910DW

Portrait

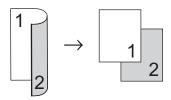
■ 1 sided → 2 sided



■ 2 sided → 2 sided

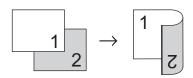


■ 2 sided → 1 sided

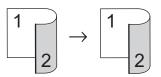


Landscape

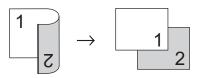
■ 1 sided → 2 sided



■ 2 sided → 2 sided



■ 2 sided → 1 sided



- Make sure you are in COPY mode
- 2 Load your document.
- 3 Enter the number of copies (up to 99) using the dial pad.
- 4 Press **Duplex** and **▲** or **▼** to select

1sided → 2sided, 2sided → 2sided or 2sided → 1sided.

Duplex ▲Off 1sided → 2sided ▼2sided → 2sided Select ▲▼ or OK

Press OK.

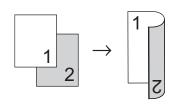
5 Press **Start** to copy the document.

Advanced Duplex Copy (short edge flip)

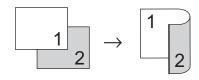
MFC-8510DN and MFC-8710DW

■ 1 sided → 2 sided S

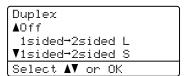
Portrait



Landscape



- Make sure you are in COPY mode
- 2 Load your document.
- 3 Enter the number of copies (up to 99) using the dial pad.
- 4 Press **Duplex** and **A** or **V** to select 1sided→2sided S.



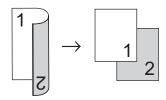
Press OK.

5 Press Start to copy the document.

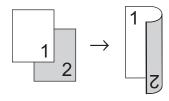
MFC-8810DW and MFC-8910DW

Portrait

■ Advanced 2 sided → 1 sided

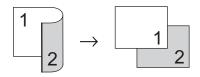


■ Advanced 1 sided - 2 sided

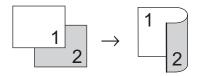


Landscape

■ Advanced 2 sided - 1 sided

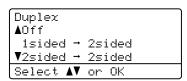


■ Advanced 1 sided - 2 sided



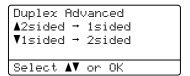
- 1 Make sure you are in COPY mode
- 2 Load your document.
- 3 Enter the number of copies (up to 99) using the dial pad.

4 Press **Duplex** and **△** or **▼** to select Advanced.



Press OK.

5 Press A or V to select 2sided → 1sided or 1sided → 2sided.
Press OK.



6 Press **Start** to copy the document.

Routine maintenance

Cleaning and checking the machine

Clean the outside and inside of the machine regularly with a dry, lint-free cloth. When you replace the toner cartridge or the drum unit, make sure that you clean the inside of the machine. If printed pages are stained with toner, clean the inside of the machine with a dry, lint-free cloth.



WARNING





- · DO NOT put a toner cartridge or a toner cartridge and drum unit assembly into a fire. It could explode, resulting in injuries.
- DO NOT use flammable substances. any type of spray, or an organic solvent/liquid containing alcohol or ammonia to clean the inside or outside of the machine. Doing so could cause a fire or electrical shock. Instead, use only a dry, lint-free cloth.

(See Product Safety Guide: To use the product safely.)









Important

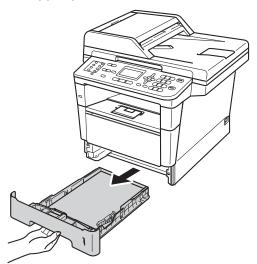
Use neutral detergents. Cleaning with volatile liquids such as thinner or benzine will damage the surface of the machine.

Cleaning the outside of the machine

- 1 Turn off the machine's power switch.
- 2 Unplug the telephone line cord first, disconnect all cables, and then unplug the power cord from the AC power outlet.
- Wipe the outside of the machine with a dry, lint-free cloth to remove dust.

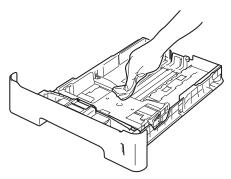


4 Pull the paper tray completely out of the machine.



5 Remove anything that is stuck inside the paper tray.

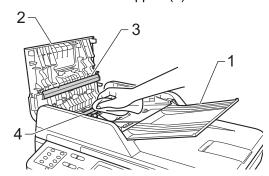
- 6 If paper is loaded in the paper tray, remove it.
- Wipe the inside and the outside of the paper tray with a dry, lint-free cloth to remove dust.



- 8 Re-load the paper and put the paper tray firmly back in the machine.
- 9 Plug the machine's power cord back into the AC power outlet first, connect all cables, and then plug in the telephone line cord.
- 10 Turn on the machine's power switch.

Cleaning the scanner

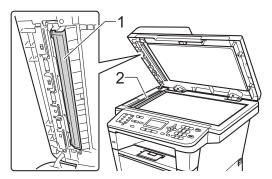
- 1 Turn off the machine's power switch.
- Unplug the telephone line cord first, disconnect all cables, and then unplug the power cord from the AC power outlet.
- (MFC-8810DW and MFC-8910DW)
 Unfold the ADF document support (1)
 and then open the ADF cover (2).
 Clean the white bar (3) and the scanner
 glass strip (4) underneath it with a soft
 lint-free cloth moistened with water.
 Close the ADF cover (2) and fold the
 ADF document support (1).



4 Lift the document cover (1).
Clean the white plastic surface (2) and scanner glass (3) underneath it with a soft lint-free cloth moistened with water.



In the ADF unit, clean the white bar (1) and the glass strip (2) underneath it with a soft lint-free cloth moistened with water.



Note

In addition to cleaning the scanner glass and glass strip with a soft lint-free cloth moistened with water, run your finger tip over the glass to see if you can feel anything on it. If you feel dirt or debris, clean the glass again concentrating on that area. You may need to repeat the cleaning process three or four times. To test, make a copy after each cleaning.

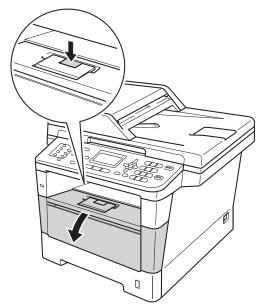
6 Close the document cover.

- Plug the machine's power cord back into the AC power outlet first, connect all cables, and then plug in the telephone line cord.
- 8 Turn on the machine's power switch.

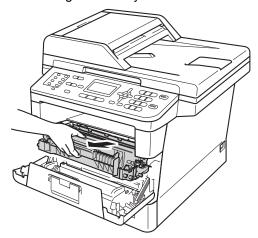
Cleaning the corona wire

If you have print quality problems or the LCD shows Drum Error, clean the corona wire as follows:

- 1 Leave the machine turned on for 10 minutes for the internal fan to cool the extremely hot parts inside the machine.
- 2 Press the front cover release button and then open the front cover.



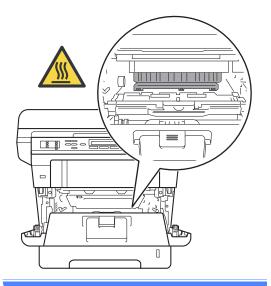
3 Take out the drum unit and toner cartridge assembly.



▲ WARNING

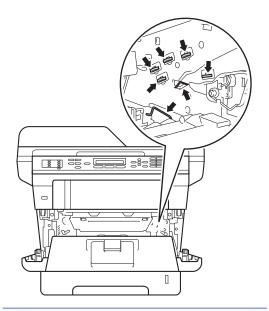
M HOT SURFACE

After you have just used the machine, some internal parts of the machine will be extremely hot. Wait for the machine to cool down before you touch the internal parts of the machine.

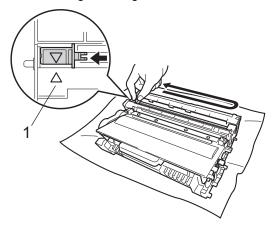


Important

- We recommend that you put the drum unit and toner cartridge assembly on a piece of disposable paper or cloth in case you accidentally spill or scatter toner.
- Handle the drum unit and toner cartridge assembly carefully. If toner scatters on your hands or clothes, immediately wipe or wash it off with cold water.
- To prevent damage to the machine from static electricity, DO NOT touch the electrodes shown in the illustration.



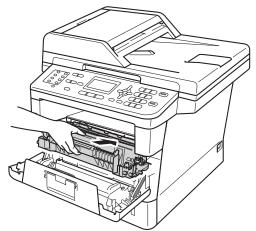
4 Clean the corona wire inside the drum unit by gently sliding the green tab from left to right and right to left several times.





Be sure to return the tab to the home position (**A**) (1). If you do not, printed pages may have a vertical stripe.

Dut the drum unit and toner cartridge assembly back into the machine.



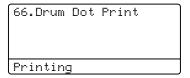
6 Close the front cover of the machine.

Cleaning the drum unit

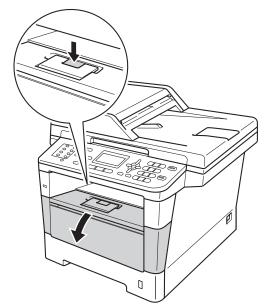
If your printout has dots at 3.7 in. (94 mm) intervals, the drum may have foreign material, such as glue from a label stuck on the drum surface. Follow the steps below to solve the problem.

1 Make sure that the machine is in the Ready mode.

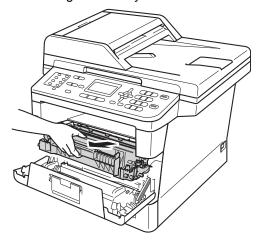
Press **Menu**, **6**, **6**, then press **Start** to print the drum dot check sheet.



- Leave the machine turned on for 10 minutes for the internal fan to cool the extremely hot parts inside the machine.
- 3 After the machine has cooled down, turn off the machine's power switch.
- 4 Press the front cover release button and then open the front cover.



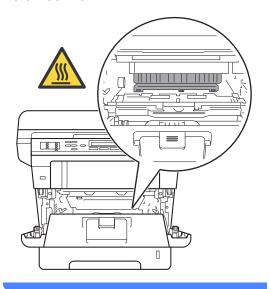
5 Take out the drum unit and toner cartridge assembly.



▲ WARNING

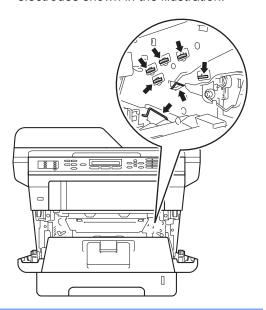
⚠ HOT SURFACE

After you have just used the machine, some internal parts of the machine will be extremely hot. Wait for the machine to cool down before you touch the internal parts of the machine.

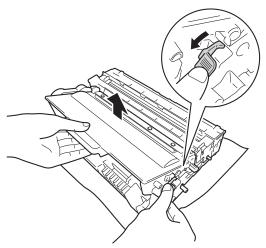


Important

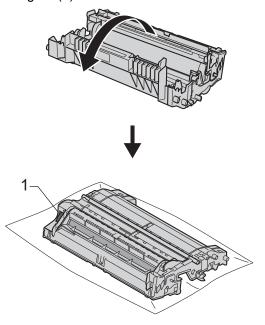
- We recommend that you put the drum unit and toner cartridge assembly on a piece of disposable paper or cloth in case you accidentally spill or scatter toner.
- Handle the drum unit and toner cartridge assembly carefully. If toner scatters on your hands or clothes, immediately wipe or wash it off with cold water.
- To prevent damage to the machine from static electricity, DO NOT touch the electrodes shown in the illustration.



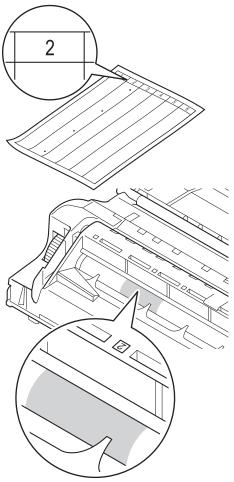
6 Push down the green lock lever and take the toner cartridge out of the drum unit.



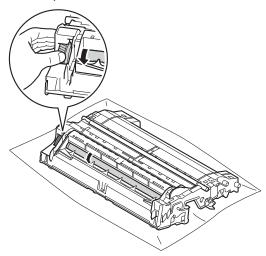
7 Turn the drum unit as shown in the illustration. Make sure that the drum unit gear (1) is on the left hand side.



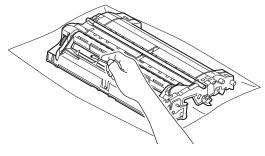
8 Use the numbered markers next to the drum roller to find the mark. For example, a dot in column 2 on the check sheet would mean that there is a mark in the "2" region of the drum.



9 Turn the drum unit gear toward you by hand while checking the surface of the suspected area.



When you have found the mark on the drum that matches the drum dot check sheet, wipe the surface of the drum gently with a cotton swab until the mark on the surface comes off.

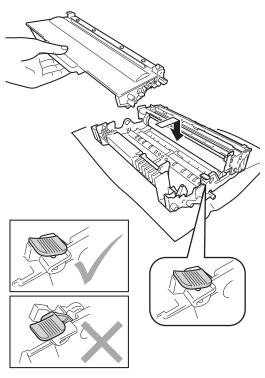


Important

DO NOT clean the surface of the photosensitive drum with a sharp object or any liquids.

11 Turn the drum unit back over.

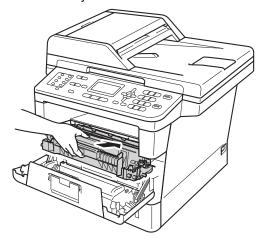
Put the toner cartridge back into the drum unit until you hear it lock into place. If you put the cartridge in correctly, the green lock lever on the drum unit will lift automatically.



Note

Make sure that you put in the toner cartridge correctly or it may separate from the drum unit.

Put the drum unit and toner cartridge assembly back into the machine.



- Close the front cover of the machine.
- 15 Turn on the machine's power switch.

Cleaning the paper pick-up rollers

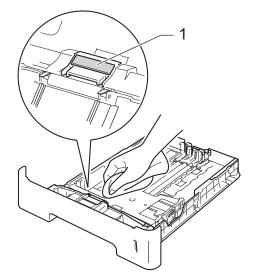
Cleaning the paper pick-up roller periodically may prevent paper jams by insuring the proper feeding of paper.

If you have paper feed problems, clean the pick-up rollers as follows:

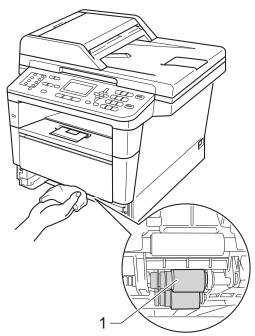
- 1 Turn off the machine's power switch.
- 2 Unplug the telephone line cord first, disconnect all cables, and then unplug the power cord from the AC power outlet.
- 3 Pull the paper tray completely out of the machine.



4 Tightly wring out a lint-free cloth soaked in lukewarm water, and then wipe the separator pad (1) of the paper tray with it to remove dust.



5 Wipe the two pick-up rollers (1) inside of the machine to remove dust.



6 Put the paper tray back in the machine.

- Plug the machine's power cord back into the AC power outlet first, connect all cables, and then plug in the telephone line cord.
- 8 Turn on the machine's power switch.

Checking the Page Counters

You can see the machine's Page Counters for copies, printed pages, reports and lists, faxes or a summary total.

1 Press Menu, 8, 2.



- Press A or V to see Total, Fax/List, Copy Of Print.
- 3 Press Stop/Exit.

Checking the remaining life of parts

You can see the machine's parts life on the LCD.

1 Press Menu, 8, 3.

83.Parts Life
1.Drum
2.Fuser
3.Laser
Select AV or OK

- Press ▲ or ▼ to choose 1.Drum, 2.Fuser, 3.Laser, 4.PF Kit MP, 5.PF Kit 1 or 6.PF Kit 2¹. Press OK.
- 3 Press Stop/Exit.
- 1 If the optional lower tray is installed on MFC-8710DW, MFC-8810DW or MFC-8910DW.



The life check will be accurate only if you have reset the part counter when you installed a new part. It will not be accurate if that part's life counter was reset during the life of the used part.

The remaining life of the toner cartridge is listed on the User Settings report. (See How to print a report ➤➤ page 47.)

Replacing periodic maintenance parts

The periodic maintenance parts will need to be replaced regularly to maintain the print quality. The parts listed below will have to be replaced after printing approximately 50,000 pages ¹ for PF Kit MP and 100,000 pages ¹ for PF Kit 1, PF Kit 2, Fuser and Laser. Please call Brother Customer Service when the following messages appear on the LCD.

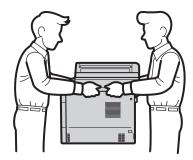
LCD message	Description
Replace Parts	Replace the fuser unit.
Fuser Unit	
Replace Parts	Replace the laser unit.
Laser Unit	
Replace Parts	Replace the paper feeding
PF Kit 1	kit for the paper tray.
Replace Parts	Replace the paper feeding
PF Kit 2 ²	kit for the lower tray (option).
Replace Parts	Replace the paper feeding
PF Kit MP	kit for the multi-purpose tray.

- Letter or A4 size single-sided pages.
- If the optional lower tray is installed on MFC-8710DW, MFC-8810DW or MFC-8910DW.

Packing and shipping the machine

MARNING

This machine is heavy and weighs more than 34.8 lb (15.8 kg). To prevent possible injuries at least two people should lift the machine (except MFC-8510DN). Be careful not to pinch your fingers when you put the machine down.

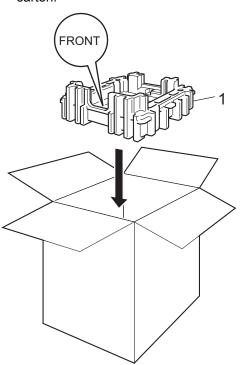


If you use a Lower Tray, DO NOT carry the machine with the Lower Tray as you may be injured or cause damage to the machine because it is not attached to the Lower Tray.

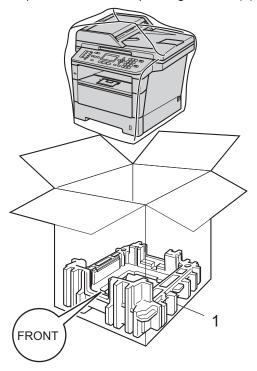
Note

- If for any reason you must ship your machine, carefully repack the machine in the original packaging to avoid any damage during transit. The machine should be adequately insured with the carrier.
- If you are returning your machine to Brother as part of the Exchange Service, pack only the machine. Keep all separate parts, including the drum unit, the toner cartridge, and printed materials to use with your 'Exchange' machine.

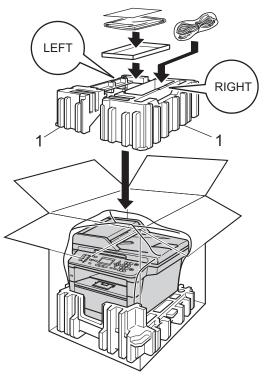
- 1 Turn off the machine's power switch. Leave the machine turned off for at least 10 minutes to cool down.
- Disconnect all the cables, and then unplug the power cord from the AC power outlet.
- 3 Put the packing material (1) into the carton.



Wrap the machine in a plastic bag, then put it on the bottom packing material (1).



Dut the two packing material pieces (1) into the carton matching the right of the machine to the "RIGHT" mark on one of the packing material pieces, and the left of the machine to the "LEFT" mark on the other packing material piece. Put the AC power cord and printed materials in the original carton as shown in the illustration.

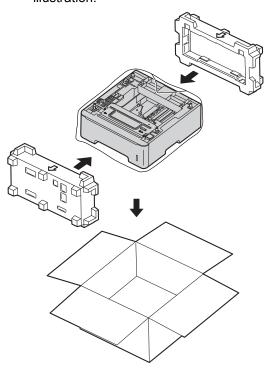




If you are returning your machine to Brother as part of the Exchange Service, pack only the machine. Keep all separate parts, including the drum unit, toner cartridge, and printed materials to use with your 'Exchange' machine.

6 Close the carton and tape it shut.

7 <If you have a Lower Tray> Repack the lower tray as shown in the illustration.



Options

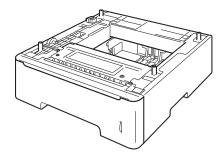
Options

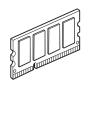
This machine has the following optional accessories. You can increase the capabilities of the machine with these items.

Lower tray unit ¹

LT-5400

SO-DIMM memory



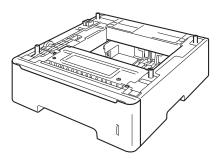


¹ The lower tray unit is available for MFC-8710DW, MFC-8810DW and MFC-8910DW.

Optional paper tray (LT-5400)

An optional lower tray can be installed on MFC-8710DW, MFC-8810DW and MFC-8910DW, and it can hold up to 500 sheets of 20 lb / 80 g/m² paper.

When an optional tray is installed, the machine can hold up to 800 sheets of plain paper.



For setup, see the Instructions that we have supplied with the lower tray unit.

A WARNING

If you use a Lower Tray, DO NOT carry the machine with the Lower Tray as you may be injured or cause damage to the machine because it is not attached to the Lower Tray.

Memory board

MFC-8810DW and MFC-8910DW have 128 MB of standard memory, and MFC-8510DN and MFC-8710DW have 64 MB. All models have one slot for optional memory expansion. You can increase the memory up to maximum of 384 MB for MFC-8810DW and MFC-8910DW and 320 MB for MFC-8510DN and MFC-8710DW by installing one SO-DIMM (Small Outline Dual In-line Memory Module).

SO-DIMM Types

For information regarding memory for your Brother machine please visit us at:

http://www.brother-usa.com/support/memory/.

In general, the SO-DIMM must have the following specifications:

Туре	144-pin and 16-bit output
CAS latency	4
Clock frequency	267 MHz (533 Mb/S/Pin) or more
Capacity	256 MB
Height	1.18 in. (30.0 mm)
DRAM type	DDR2 SDRAM



- There might be some SO-DIMMs that will not work with the machine.
- For more information, call the dealer you bought the machine from or Brother Customer Service.

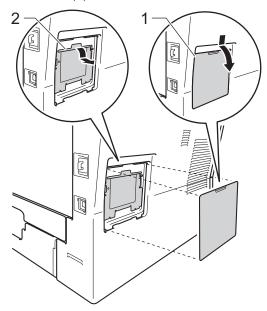
Installing extra memory

- 1 Turn off the machine's power switch. Unplug the telephone line cord.
- Disconnect the interface cable from the machine, and then unplug the power cord from the AC power outlet.



Be sure to turn off the machine's power switch before you install or remove the SO-DIMM.

Remove the plastic (1) and then metal (2) SO-DIMM covers.

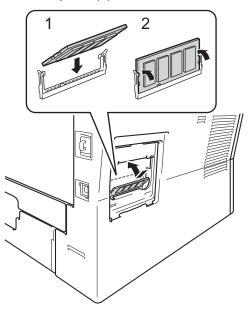


4 Unpack the SO-DIMM and hold it by its edges.

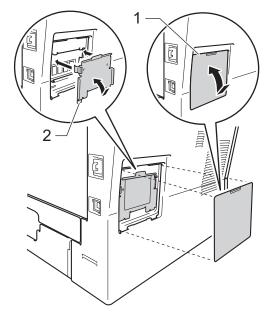
Important

To prevent damage to the machine from static electricity, DO NOT touch the memory chips or the board surface.

Hold the SO-DIMM by the edges and align the notches in the SO-DIMM with the protrusions in the slot. Insert the SO-DIMM diagonally (1), then tilt it toward the interface board until it clicks into place (2).



6 Put the metal (2) and then the plastic (1) SO-DIMM covers back on.



- 7 Plug the machine's power cord back into the AC power outlet first, and then connect the interface cable.
- 8 Plug in the telephone line cord. Turn on the machine's power switch.



To make sure that you have installed the SO-DIMM correctly, you can print the User Setting List that shows the current RAM SIZE. (See *How to print a report* >> page 47.)

Glossary

This is a comprehensive list of features and terms that appear in Brother manuals. Availability of these features depends on the model you purchased.

ADF (automatic document feeder)

The document can be placed in the ADF and scanned one page at a time automatically.

Auto Reduction

Reduces the size of incoming faxes.

Automatic fax transmission

Sending a fax without picking up the handset of the external telephone or pressing **Hook**.

Automatic Redial

A feature that enables your machine to redial the last fax number after five minutes if the fax did not go through because the line was busy.

Backup Print

Your machine prints a copy of every fax that is received and stored in memory. This is a safety feature so you will not lose messages during a power failure.

Batch Transmission

As a cost saving feature, all delayed faxes to the same fax number will be sent as one transmission.

Beeper Volume

Volume setting for the beep when you press a key or make an error.

Broadcasting

The ability to send the same fax message to more than one location.

Cancel Job

Cancels a programmed print job and clears it from the machine's memory.

CNG tones

The special tones (beeps) sent by fax machines during automatic transmission to tell the receiving machine that a fax machine is calling.

Coding method

Method of coding the information contained in the document. All fax machines must use a minimum standard of Modified Huffman (MH). Your machine is capable of greater compression methods, Modified Read (MR), Modified Modified Read (MMR) and JBIG, if the receiving machine has the same capability.

Communication error (or Comm. Error)

An error during fax sending or receiving, usually caused by line noise or static.

Compatibility group

The ability of one fax unit to communicate with another. Compatibility is assured between ITU-T Groups.

Contrast

Setting to compensate for dark or light documents, by making faxes or copies of dark documents lighter and light documents darker.

Delayed Fax

Sends your fax at a specified later time that day.

Distinctive Ring

A subscriber service purchased from the telephone company that gives you another telephone number on an existing telephone line. The Brother machine uses the new number to simulate a dedicated fax line.

Dual Access

Your machine can scan outgoing faxes or scheduled jobs into memory at the same time it is sending a fax or receiving or printing an incoming fax.

Easy Receive

Enables your machine to respond to CNG tones if you interrupt a fax call by answering it.

ECM (Error Correction Mode)

Detects errors during fax transmission and resends the pages of the fax that had an error.

Extension telephone

A telephone on the fax number that is plugged into a separate telephone wall jack.

External telephone

A telephone that is plugged into the EXT jack of your machine.

F/T Ring Time

The length of time that the Brother machine pseudo/double-rings (when the Receive Mode setting is Fax/Tel) to notify you to pick up a voice call that it answered.

Fax Forwarding

Sends a fax received into the memory to another pre-programmed fax number.

Fax Journal

Lists information about the last 200 incoming and outgoing faxes. TX means Transmit. RX means Receive.

Fax Receive Code (Fax/Tel mode only)

Press this code (*51) when you answer a fax call on an extension or external telephone.

Fax Storage

You can store faxes in the memory.

Fax tones

The signals sent by sending and receiving fax machines while communicating information.

Fax/Tel

You can receive faxes and telephone calls. Do not use this mode if you are using a telephone answering device (TAD).

Fine resolution

Resolution is 203×196 dpi. It is used for small print and graphs.

Gray Scale

The shades of gray available for copying and faxing photographs.

Group number

A combination of One Touch and Speed Dial numbers that are stored on a One Touch key or in a Speed Dial location for Broadcasting.

Journal Period

The pre-programmed time period between automatically printed Fax Journal Reports. You can print the Fax Journal on demand without interrupting the cycle.

LCD (liquid crystal display)

The display screen on the machine that shows interactive messages during On-Screen Programming and shows the date and time when the machine is idle.

Manual fax

When you press **Hook** to hear the receiving fax machine answer before you press **Start** to begin transmission.

Menu mode

Programming mode for changing your machine's settings.

OCR (optical character recognition)

Nuance™ PaperPort™ 12SE or Presto! PageManager software application converts an image of text to text you can edit.

One Touch

Keys on the machine's control panel where you can store numbers for easy dialing. You can store a second number on each key if you press **Shift** and the One Touch key together.

Out of Paper Reception

Receives faxes into the machine's memory when the machine is out of paper.

Overseas Mode

Makes temporary changes to the fax tones to accommodate noise and static on overseas telephone lines.

Paging

This feature enables your machine to call your cell phone or pager when a fax is received into its memory.

Pause

Allows you to place a 3.5 second delay in the dialing sequence while you are dialing using the dial pad or while you are storing One Touch and Speed Dial numbers. Press **Redial/Pause** as many times as needed for longer pauses.

Polling

The process of a fax machine calling another fax machine to retrieve waiting fax messages.

Pulse (Canada only)

A form of rotary dialing on a telephone line.

Real Time Transmission

When memory is full, you can send faxes in real time.

Remaining Jobs

You can check which programmed fax jobs are waiting in the memory and cancel the jobs individually.

Remote Access Code

Your own four-digit code (---*) that allows you to call and access your machine from a remote location.

Remote Retrieval Access

The ability to access your machine remotely from a touch tone telephone.

Resolution

The number of vertical and horizontal lines per inch.

Ring Delay

The number of rings before the machine answers in Fax Only and Fax/Tel modes.

Ring Volume

Volume setting for the machine's ring.

Scanning

The process of sending an electronic image of a paper document into your computer.

Search

An electronic, alphabetical listing of stored One Touch, Speed Dial and Group numbers.

Speed Dial

A pre-programmed number for easy dialing.

Station ID

The stored information that appears on the top of faxed pages. It includes the sender's name and fax number.

TAD (telephone answering device)

You can connect an external device or answering machine to the EXT. jack of your machine.

Telephone Answer Code (Fax/Tel mode only)

When the machine answers a voice call, it pseudo/double-rings. You can pick up at an extension telephone by pressing this code (#51).

Tel Index List

A listing of names and numbers stored in One Touch and Speed Dial memory, in numerical order.

Temporary settings

You can choose certain options for each fax transmission and copy without changing the default settings.

Tone

A form of dialing on the telephone line used for Touch Tone telephones.

Transmission

The process of sending faxes over the telephone lines from your machine to the receiving fax machine.

Transmission Verification Report

A report for each transmission, that shows its date, time and number.

User Settings List

A printed report that shows the current settings of the machine.

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Windows®		
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Wireless Network		
See Quick Setup Guide and Network		
User's Guide.		
OSCI S OUIUE.		

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